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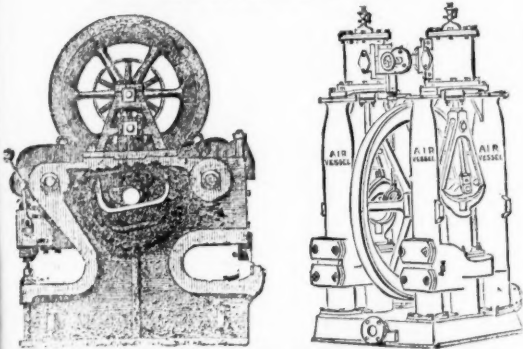
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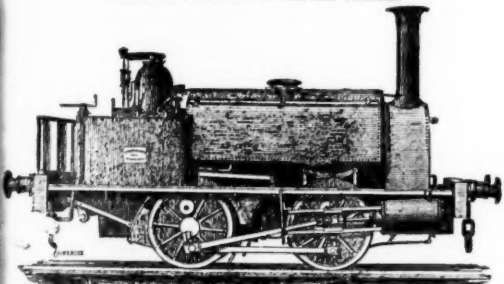
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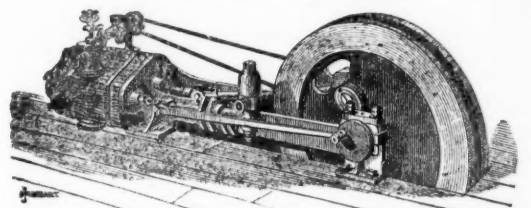
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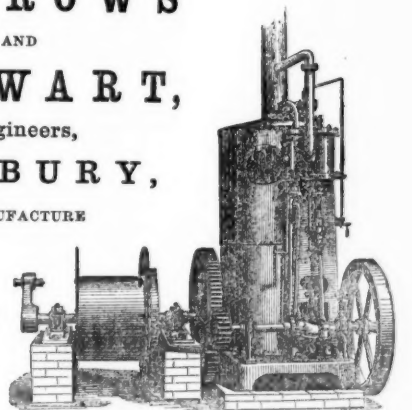
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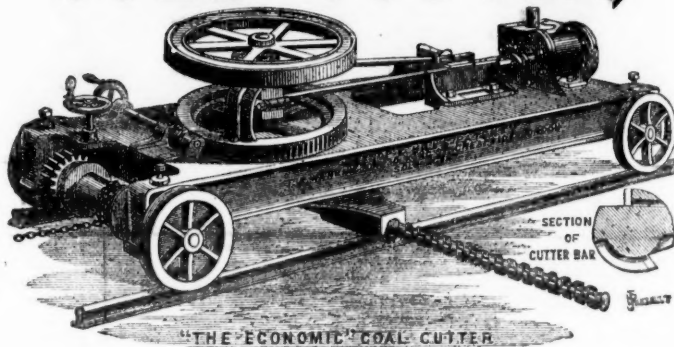
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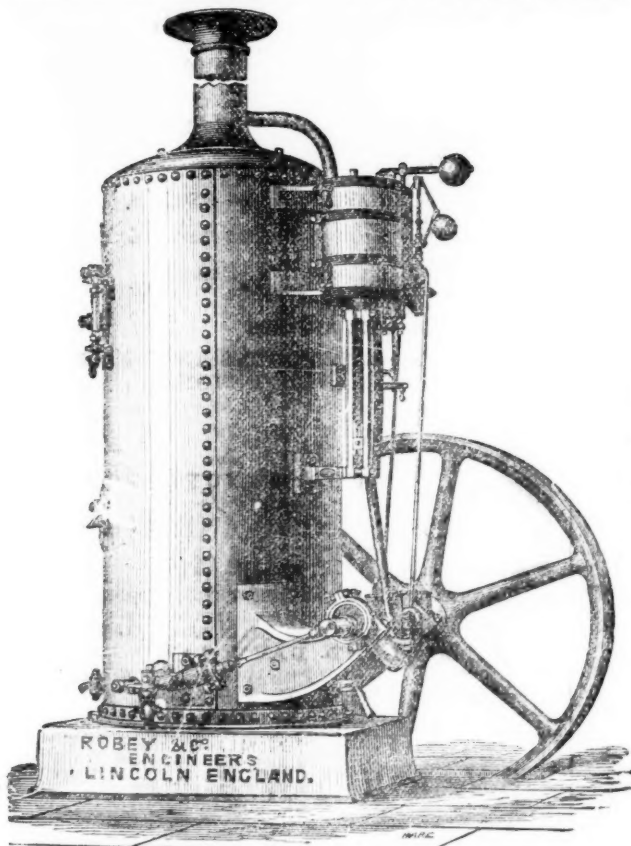
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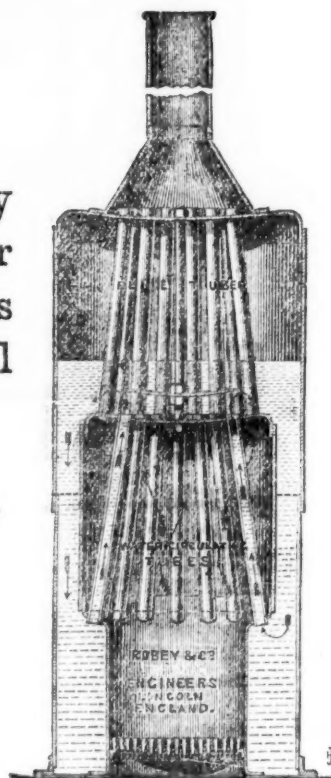
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THE IRON INDUSTRIES OF SOUTH WALES.

By RICHARD MEADE, Assistant Keeper of Mining Records,
Museum of Practical Geology.

The South Wales mineral basin is second in importance of all the coal areas in Great Britain, with a superficial area of upwards of 900 square miles, and extending through the counties of Pembroke, Carmarthen, Glamorgan, and Monmouth, its greatest length being 75 miles from Pontypool on the east to St. Bride's Bay on the west. Carmarthen Bay divides the coal field into two unequal portions, that to the east having a range of 56 miles, while the portion to the west has a range of 17 miles, the greatest transverse diameter in the meridian of Neath being 16 miles. This great coal tract has a vertical thickness of strata associated with the coal measures of 11,650 ft., according to Prof. Hull, F.R.S., which great thickness is only surpassed in depth by that of the coal fields of Nova Scotia, and Saarbrück, in Rhenish Prussia. A great and well-defined anticlinal axis traverses the coal field east of Carmarthen Bay, thus the coal seams occupying the centre of the basin are brought nearer the surface along this line, especially from Risca, by Pontypool, and on to Swansea Bay. The effect of the anticlinal axis is to bring the lower coal within reach, otherwise it is doubtful if the coal occupying the centre of the basin could ever have been wrought but for this upheaval. The coal measures of the South Wales mineral basin repose principally on the Millstone Grit; westward, however, of Swansea Bay the Millstone Grit disappears, and the lower coal measures rest upon the Carboniferous or Mountain Limestone; this in turn disappears at Haverfordwest, where to the west the coal measures lie directly upon the Lower Silurian rocks.

The character of the coals of this great coal field vary considerably in their chemical composition; the seams occupying the north-east side of the basin are mainly coking or partly bituminous; those to the north-west are anthracitic. Again, on the south side of the basin the seams are bituminous or gaseous, while the seams in the centre of the basin are known as semi-bituminous or steam coals. In the Aberdare area the seams are of that kind known as free burning and smokeless, hence their great importance for steam purposes, especially the Aberdare Four-foot steam coal, which is now nearly exhausted.

Prof. E. Hull, F.R.S., in his "Coal Fields of Great Britain," gives 25 as the number of coal seams in this coal field of 2 ft. thick and upwards, or an aggregate thickness of 84 ft. of solid workable coal; the same author has estimated the resources of this important coal basin. The Royal Coal Commission report estimates the total quantity of coal available to a depth of 4000 ft. as 32,456 millions of tons, making due allowance for working, faults, bad coal, &c. The quantity of coal available below a depth of 4000 ft. is estimated, after the necessary deductions, at 31,783 millions of tons; this may never be realised. Dealing with these enormous quantities, and taking the production of this great basin at the present time, we may assume that sufficient coal still remains, at our present rate of consumption, to last us for 2300 years.

This great coal field, with its vast resources of coal, and possessing all the advantages of an extensive seaboard, with several first-class ports, and traversed throughout by numerous railways, is especially favourably situated for the development of mineral and metallurgical enterprise; the ores of foreign countries and our colonies are here largely imported and smelted, and around Swansea, Neath, Llanelly, and other places are centred some of the most extensive copper, lead, silver, zinc, and other manufacturing works in the kingdom; indeed, Swansea has been designated, and not inaptly, the metallurgical capital of Great Britain. The important influence exercised by the above-named industries will render interesting a general account of the coal produced in this area, and its distribution, followed by analyses of some of the principal seams of coal, after which we will consider the occurrence of the more important ironstone measures and the production of ironstone.

PRODUCTION OF COAL IN SOUTH WALES.—In the year 1856 the production of the South Wales coal field, including Glamorganshire, Carmarthen, and Glamorganshire, but exclusive of Monmouthshire, amounted to 5,400,000 tons, increasing in the year 1860 to 6,254,800 tons, and in the year 1863 to 6,917,081 tons; the products of the following districts, in the last named year, were—

Districts.	Quantities.
Merthyr	812,778
Gellgafar	639,055
Aberdare	2,148,950
Llanwono	231,298
Rhondda Valley	328,000
Lower end of Taff Vale, Llanwitfardre, &c.	141,000
South outcrop to Neath	655,000
Neath and Vale of Neath	305,000
Swansea and Swansea Valley	517,000
Glyncorrwg	26,000
Pembroke and Carmarthenshire	1,041,000

Total 6,917,081

The very complete returns published annually by the parochial authorities of the parishes in Glamorganshire, of Aberdare, Gellgafar, Llanwono, and Ystradfydwg, in adjusting the assessment to the poor, are so valuable, showing the progressive increase, that we give the total quantities raised in each parish since the year 1864—

Year.	Aberdare.	Gellgafar.	Llanwono.	Ystradfydwg.
1864	2,048,472	764,521	231,298	428,459
1865	2,185,571	806,905	231,298	448,428
1866	2,054,509	807,474	231,298	451,787
1867	2,070,920	909,911	231,298	415,536
1868	1,836,954	922,946	231,298	435,037
1869	2,013,718	1,067,959	231,298	455,853
1870	2,054,879	1,075,347	231,298	448,731
1871	1,993,141	1,227,477	231,298	448,081

A perusal of these parish returns show that while the production of Aberdare parish has remained tolerably constant since the year 1864, that of Gellgafar has increased upwards of 60 per cent., and Ystradfydwg upwards of fourfold during the same period.

Following up the production of this district since the year 1864, exclusive of Monmouthshire, we find the quantities recorded as follows in the reports of H. M. Inspectors of Mines, and side by side for comparison will be found the production of Great Britain in each of the same years—

Year.	South Wales.	Great Britain.
1864	5,448,000	95,122,419
1865	5,746,443	100,728,881
1866	6,000,000	104,508,959
1867	5,299,772	112,875,725
1868	5,120,000	117,439,251
1869	5,131,725	123,497,316
1870	5,173,152	128,544,000
1871	5,152,358	123,590,108

Of the coal produced in South Wales in the year 1874 we find the number of persons of all ages employed in the output amounted to 51,513, against 45,474 employed in the year 1873, distinguished as follows—

1873—No. of persons.	1874—No. of persons.
Underground	36,316
Aboveground	9,158
Total	45,474

The proportion of production in each of the same years of South Wales to Great Britain being 9 and 11 per cent. respectively.

COAL EXPORTED FROM SOUTH WALES.—Fully 50 per cent. of the coal raised in the district under consideration is sent coastwise to other parts of the United Kingdom, and exported to foreign countries; by far the largest quantity is shipped at Cardiff, being conveyed to that port by the Taff Vale Railway. The following statement shows the shipments from Cardiff since 1864—

Year.	Coastwise.	Foreign.
1864	839,569	1,881,957
1865	859,351	1,897,141
1866	819,133	2,099,707
1867	810,684	2,301,741
1868	860,028	2,080,138
1869	934,828	2,589,575
1870	983,818	2,604,155
1871	817,369	2,932,800

It will be observed in the foregoing statement the little variation in the coastwise shipments, while the exported quantities show an increase nearly two-fold. Cardiff, as previously stated, is by far the most important port for the shipment of coal; for comparison, the total shipments from South Wales in the year 1873 from the various ports is given as follows, bearing in mind that the shipments from

Newport is the produce mainly of the Monmouthshire extension of this great coal field—

Ports.	Coastwise.	Foreign.	Total.
Cardiff	985,822	2,618,442	3,604,264
Newport	780,001	305,520	1,085,521
Swansea	256,228	856,356	1,112,584
Neath	192,276	48,484	240,760
Port Talbot	9,924	4,257	14,181
Port Cawl	91,467	6,561	98,028
Llanelly	149,956	94,314	244,270
Milford	44,475	800	45,275
Totals	2,490,149	3,634,204	6,124,353

* 3527 tons computed as coal equals 5782 tons.

† 21,807 tons computed as coal equals 35,750 tons.

Making due allowance for the small quantities of coke noted above computed for coal, we have an aggregate export by ship alone of 6,140,551 tons; deducting this quantity from the produce of 1873, we have 5,332,601 tons for consumption locally, and in the many important metallurgical industries abounding in the district; large quantities also being carried by the principal railways traversing the coal fields to the Metropolis and other places.

The "Mineral Statistics" recently issued for the year 1874 enables us to give an account of the quantities of coal and coke sent coastwise to other parts of the United Kingdom, from the ports of South Wales, and exported to foreign countries in that year, as follows—

Ports.	Coastwise.	Foreign.	Total.
Cardiff	838,144	371,259	1,209,403
Newport	685,898	2,942,196	3,628,094
Swansea	256,636	510,745	767,381
Neath	218,027	56,584	274,611
Port Talbot	11,881	4,707	16,588
Port Cawl	98,152	9,964	108,116
Llanelly	127,989	96,466	224,455
Milford	33,785	395	34,180
Totals	2,270,512	3,992,316	6,262,828

Comparing the shipments of coal in 1874 with the previous year, there is a diminution in the quantities sent coastwise of 219,637 tons, while on the other hand the exports to foreign countries show an increase of 358,112 tons. The declared value of the 3,992,316 tons exported in the year 1874 to foreign countries being 3,683,095*l.*, or an average value of nearly 19*s.* per ton at the port of shipment.

In considering during the same year—namely, since 1864—the quantities of coal exported from the various ports of Great Britain to foreign countries, the colonies, and Ireland, of which the following is an abstract, we find that the exports have increased twofold—

Year.	Foreign countries and colonies.	Ireland.	Total export of coal.
1864	8,900,872*	—	8,900,872
1865	10,142,260*	—	10,142,260
1866	10,967,093	2,216,899	13,183,992
1867	11,702,649	2,568,271	14,270,920
1868	12,747,990	2,593,167	15,341,156
1869	13,198,494	2,611,911	15,810,405
1870	12,617,566	2,569,619	15,187,185
1871	13,927,205	2,213,145	16,140,350

In reference to the coal exported, it may be stated that previous to the year 1850 there was an export duty on all coal shipped to foreign countries and British settlements; this duty was wholly repealed by Act 13 and 14 Vict., c. 95, from Aug. 14, 1850. The returns of exports for a few previous years will serve for comparison, to show the progressive increase since that date—

Year.	Exports.	Year.	Exports.
1854	1,113,610	1864	1,754,171
1857	1,113,610	1867	2,483,161
1861	1,848,294	1870	3,351,889

ANALYSES OF THE COAL.—The seams of this great coal field differ materially, as previously stated, in their chemical composition, and it is of considerable importance that these changes should be determined by careful analyses, in order to ascertain the special purposes for which each kind of coal is most suitable, whether for steam or household purposes, the manufacture of gas, and the varied use to which it is applied in our numerous metallurgical industries. With these objects in view we have selected the following detailed analyses of some of the more important coals of South Wales—

GLAMORGANSHIRE COALS.					
	Powell's	Aberaman	Birchgrove	Gadly's	Cwmbach
	Duffryn.	Merthyr.	Graigola.	Nine-foot.	Six-foot.
Carbon	82.25	80.94	84.25	86.18	88.28
Hydrogen	4.69	4.28	4.15	4.31	4.24
Nitrogen	1.45	1.21	1.21	1.09	1.65
Sulphur	1.77	1.18	.84	.87	.91
Oxygen	.60	.94	5.58	2.21	1.65
Ash	3.26	1.45	4.43	5.34	3.26
Total	100.00	100.00	100.00	100.00	100.00

Many other analyses might be given, but the above sufficiently show the composition of the coals of Glamorganshire. Following we give the yield of coke per cent. from the above-named and other coal—

Yield per cent. of coke.		Yield per cent. of coke.	
Powell's Duffryn	84.30	Nixon's Merthyr	79.11
Aberaman Merthyr	85.00	Thomas's Merthyr	86.53
Birchgrove Graigola	85.10	North Duffryn	82.25
Gadly's Nine-foot	86.54	Gadly's Four-foot	82.23
Cwmbach Six-foot	85.83	Cwmbach Four-foot	85.83

Of the coal seams of Carmarthenshire, the following shows the composition of the "Pimp Quart," "Fiery," and Llangennech coals—

CARMARTHENSHIRE COALS.			
	Pimp Quart Vein.	Fiery Vein.	Llangennech Vein.
Carbon	92.17	87.68	85.46
Hydrogen	3.10	4.89	4.20
Nitrogen	1.08	1.31	1.07
Sulphur	.34	.09	.29
Oxygen	2.22	3.39	2.44
Ash	1.09	2.64	6.54
Total	100.00	100.00	100.00

Of the above, the Fiery Vein when coked yields from 79.80 to 83.10 per cent., while the Llangennech coal gives 83.69 per cent. of coke.

IRONSTONE MEASURES OF SOUTH WALES.—The principal measures of ironstones worked are found in the lower coal measures, where they are numerous and rich in their yield of iron; these lower coal measures are separated from the upper or Penllyn series by the Pennant Grit, an important arenaceous rock, which in the neighbourhood of Swansea attains a thickness of nearly 3500 ft. On the northern outcrop of the coal basin at Dowlais occurs a well-developed section of strata. In a depth of about 320 yards, from a measure known as the "Gwr-hyd Mine," at the top of the series, to the lowest measure, called the "Bottom Rosser Mine" in the lowest 100 yards of this section, are five workable seams of coal, and 62 distinct courses of ironstone, the latter varying from 1 to 5 in. in thickness; many of these are necessarily not workable. On the southern outcrop at Cefn Cwae we find another section, also in the lower coal measures, in which occur 19 seams of coal, the "rock vein coal" being the uppermost, and the "Small Cribbwr seam" the lowest; between these seams are 22 measures of ironstone, consisting of 51 distinct courses or bands, many of which, like those on the northern outcrop, are not necessarily worked.

In the central anticlinal district at Llynvi, Maesteg, and Cwm Avon occur two important seams of blackband—the upper seam, at Llynvi, consists of one course, 20 in. thick, and is separated from the lower seam by intervening strata of 22 yards; the lower seam also consists of one course, and has a thickness of 12 in. The "Coal and Mine Vein" is the lowest seam in this section, and between it and the upper seam of blackband, above referred to, are 12 seams of coal, varying from 1 ft. 4 in. to 7 ft. in thickness, and numerous important courses of ironstone. The seam of blackband at Cwm Avon does not exceed 7 in. in thickness, while at Oakwood it attains a thickness of 22 in. In a section at Cwm Avon, of 800 yards from the "Wern-ddu Coal" to the "Lower Four-foot Coal," there occurs 19 seams, varying in thickness from 1 ft. 2 in. to 9 ft., between which there are 13 distinct courses of ironstone.

IRON ORE DEPOSITS OF THE CARBONIFEROUS AND PERMIAN SERIES.—Deposits of hematite are wrought in the carboniferous limestone at Whitechurch, near Cardiff, and at Pentreth, at the mouth of the Taff Valley, the ore occurring in nearly vertical fissures in the limestone. Again, in the Permian rocks in the lower bed hematite ore exists, occurring locally in hollows or basins. These are extensively worked at Mwyndy, near Llantrisant, and also at the Bute Hematite Mine, near the same place. At Quay-coch, two miles north of Porth Cawl, the same kind of ore is known to exist, resting on the carboniferous limestone, and having a thickness of 5 ft.

PRODUCTION OF IRON ORE.—By far the largest part of the iron

ore raised in South Wales is derived from the argillaceous ironstone of the coal measures; the hematite ore raised is considerable, but does not exceed 20 per cent. of all the iron raised in South Wales. It need scarcely be said that the ironstone of the district produced annually is totally inadequate to meet the requirement of the blast-furnaces of the district; on the other hand, the abundance of fuel enables the ironmaster to furnish the necessary supplies by importing rich and valuable ores from the hematite districts of the West Coast, from the Midland and South-Western districts of England, bearing a high rate of carriage, and he is further in a position to supply his wants by the favourable geographical situation of the district, which enables him to import ores from Spain and other foreign countries.

In the year 1858 the production of ironstone in South Wales, including that raised in Monmouthshire, amounted to 752,231 tons. In subsequent years we find the quantities given as follows from returns received. There is every reason to believe that these figures fall short of the actual quantities raised; however, the annual yield of the blast-furnaces, for which reliable data exist, give us the means of coming to this conclusion—

Year.	Iron ore.	Value.
1858	752,231	£162,431
1859	485,355	185,360
1860	501,186	131,230
1861	560,055	195,018
1862	1,247,594	744,465
1863	943,926	581,384
1874	661,616	339,578

The average value of these ores may, during 1872 and 1873, be taken all round as 12*s.* per ton, the returns for the year 1874 giving an average value of nearly 10*s.* per ton. For general reference we add the details of produce as returned from the mines in 1873, which were as follows—

District or mine.	Character of ore.	Quantities.	Value.
Briton Ferry	Argillaceous carbonate.	5,351	£ 3,210
Cyfarthfa	ditto	60,000	36,000
Bute	Brown hematite	339	228
Mwyndy	ditto	52,816	46,745
Dowlais	Argillaceous carbonate.	84,001	50,400
Amman	ditto	15,885	9,531
Ystradgynaf	ditto	10,241	6,128
Plymouth	ditto	5,762	2,257
Victoria	ditto	—	—
Ebbw Vale	ditto	—	—
Sirhowey	ditto	200,000	120,000
Abersychan	ditto	—	—
Pontypool	ditto	—	—
Nant-y-Glo	ditto	—	—
Blaina	Brown hematite	160,000	98,000
Beaufort	ditto	—	—
Tondu & Ogmore Col.	Argillaceous carbonate.	20,191	12,114
Llynvi and Maesteg	Black band and argillaceous carbonate	35,431	21,258
Gadlys	Argillaceous carbonate	9,085	5,451
Rhymer	ditto	32,079	19,247
Blaenavon	ditto	65,527	41,116
Varteg Hill	ditto	19,485	11,691
Varteg	ditto	7,960	4,776
Cwmbran	ditto	2,502	1,681
Tredgar	ditto	39,326	23,595
Ynisdwyn	ditto	8,673	5,204
Cwm Avon	ditto	7,923	4,752
Sundries	ditto	100,000	60,000
Total of South Wales and Monmouthshire		943,926	£581,384

* Estimated quantities.

In examining the above returns it should be stated that the production of Monmouthshire is included in that of South Wales, and in the year 1873 amounted to 502,734 tons, of the value of 301,639*l.*, or an average price of 12*s.* per ton.

The total production of the iron mines of the United Kingdom for the year 1873 amounted to 15,577,499 tons, of the value of 7,573,676*l.* In the year 1874 the "Mineral Statistics," recently issued, show a considerable falling off. The details of production of each of our iron ore districts, as returned for the years 1873 and 1874, will be seen in the annexed statement—

Districts.	Quantities.	Quantities.
Cornwall	31,455	45,008
Devonshire	9,314	21,313
Somersetshire	46,533	41,342
Gloucestershire	199,342	171,428
Wiltshire	140,139	86,620
Oxfordshire	49,263	38,618
Leicestershire	—	2,930
Northamptonshire	1,412,276	1,056,470
Lincolnshire	420,281	463,240
Shropshire	430,725	33,959
Derbyshire	395,127	239,222
Nottinghamshire	—	223
Warwickshire	49,837	92,214
North Staffordshire	429,205	1,032,362
South Staffordshire	584,325	141,505
Lancashire	926,407	914,357
Cheshire	1,041	1,000
Cumberland	1,229,827	1,119,666
Westmoreland	—	504
Yorkshire, North Riding	5,617,014	5,614,323
Yorkshire, West Riding	407,388	370,960
Northumberland and Durham	123,282	122,481
North Wales	31,287	42,227
South Wales and Monmouthshire.	943,927	661,616
Isle of Man	2,768	1,144
Scotland	1,988,000	2,119,771
Ireland	1,38,765	140,360
Total	15,577,499	14,841,956

with the set of rolls mentioned. As means for clearing the tube of scale and dirt whilst it is passing through the first mentioned set of rolls, they place between any two pairs of rolls a scraper, by preference made like a pair of gas welding tongs, of such size as to enclose the tube tightly without reducing it in size.

Original Correspondence.

GUNPOWDER, DYNAMITE—THE RAILWAY COMPANIES.

SIR,—The Explosives Act, 1875, which came into force on Jan. 1 this year, was expected to do great things for the mineowners and working miners of this country by facilitating, where facility was needed, and regulating and controlling in the interests of the public safety, the traffic in explosives used in mines. How it will operate, practically, remains to be seen. Already from the action of certain railway companies there seems to be, in their opinion, one most essential thing left optional, that in the opinion of many mine owners and others interested in mines should have been imperatively defined. We refer to this because we understand some railway companies refuse to carry dynamite without, so far as we know, satisfying themselves of the safety in transit of the explosive so refused. We have heard that some companies actually propose to stop carrying blasting powder used in mines as well.

Now, Sir, as the railway companies have virtually the inland transit trade of the country entirely in their own hands, this resolution, if carried into effect, means embarrassment, almost paralysis to mining industry, and it becomes a very serious question, indeed, when they say they will not, under any regulation, carry this or the other explosive, especially if it has been proved by experience and experiments of the most exhaustive kind that the explosive they refuse is now necessary to the development of the trade of the country, and as safe to carry, under proper regulation, as an explosive well can be. We say it becomes a very serious question, indeed. Now, confining our remarks to industrial blasting agents, there are a few simple conditions that explosives should meet in order to make it desirable for railways and carriers to take them. We will mention two or three, such as—(1) chemical stability of composition in the explosive; (2) goodness of packing and handiness of packages; (3) a good general experience of rough handling in all sorts of vehicles without accident; (4) a good general experience in the practical using of the stuff. Now, Sir, any explosive that meets conditions like these should, we submit, not be refused by those who are really the monopolists of the carrying trade of the country.

1.—Well, now, let us take gunpowder and dynamite. The chemical stability of the first is known pretty well; that of the second not so well. Let us go to official unbiased evidence in this matter. Major Majendie said, nearly two years ago, to the Railway Clearing House Committee, that "pure dynamite (such as Nobel's No. 1) is possessed of the requisite chemical stability, and is, on the whole, safer to transport than powder packed in barrels." And the same eminent authority gave it in evidence to the Select Committee on Explosives before the passing of the Act of 1875 that the law relating to dynamite was as much too stringent as the Gunpowder Act was too lax. Dynamite, then, meets the requirement of chemical stability. Why do certain railways refuse to carry it?

2.—Packing and Packages: Dynamite as well as powder, if not better, meets all the conditions that can be required in this respect. Space will not permit us to go into this; we simply state it is so. Still some railways refuse it.

3.—A good general experience of rough handling dynamite as well powder meets all this, for many hundreds—nay, thousands—of cart-loads have been carried about the country in ordinary carts and over the roughest roads without accident; and during a time of scarcity in this district two or three years ago, a number of common carts in the hardest winter season brought a quantity from Newcastle-on-Tyne to West Cumberland and to Furness without accident, but it is not desirable for me to be sent a five or six days' journey in winter, even with the safest explosive, and to us it appears obvious, being what it is, the railways ought to carry it under properly regulated traffic arrangements.

4.—The practical using of dynamite is now as well known as that of blasting-powder in the Furness and Cleator, the South Wales, the Cleveland, the Midland, the Cornwall, and other districts; and a great number of practical men could be had from any of these parts who could tell the railway companies of their experience of it, in that it is as safe as an explosive well can be. These men open the boxes, handle and use the stuff, and hundreds of them would be willing to certify to its safety under all fair and reasonable conditions of test. Why, then, do certain railways refuse to carry it?

We do not, in making these remarks about dynamite, wish to disparage blasting-powder, except in so far as to indicate relative safety; here is blasting-powder used for ages, and when carried under proper regulations carried, on the whole, safely; here, too, is dynamite, proved by evidence which will convince all except those who refuse to be convinced that it is as safe, if not safer than powder, to be carried about. Both are useful; nay, we will affirm that both are necessary to the adequate development of an important staple English trade; it is in their industrial aspects alone we consider them, although powder is used in war, where, along with gun-cotton, it will, we fear, be long before its use comes to an end, but dynamite is, we may say, almost purely an industrial explosive. Along with gunpowder, it meets all the requirements of mining industry, supplementing it in some localities, working side by side with it in others, and, where needed, doing work that its older and more largely used brother-explosive cannot do, or cannot do so well. When, therefore, an explosive by sheer force of its utility and proved excellence in the various points of safety that go to make up a safe explosive gets into the position that dynamite now occupies, can the railways refuse to carry it under proper regulations without injury to the industry of the country? We think not.

We believe it is no secret that the leading railway of the country is the head and front of opposition to the carriage of dynamite by rail, and that this particular railway, by its manager's evidence before the Select Committee of the House of Commons in 1874, and its attitude in this matter since, deliberately shut its eyes to evidence showing cause why dynamite should be carried, has in effect refused to be convinced that dynamite should be carried by rail in this country. Now, we need not bring in the experience of continental railways, although thousands of cwt. have been carried by them, and our English railways have many of them carried it safely for several years, and so far have shown its safety in transit by rail. This influential company gives the tone to many others and stops the way, but the matter cannot rest here; either dynamite and powder, one or the other, or both, are too dangerous for the common carriers of the country under any regulation to carry, or they are not. We think they should be carried, and that the railway clearing-house, or some high railway authority, should take evidence on this matter of railway carriage of much-used explosives, and without panic, or wilfully shutting their eyes, and then saying they cannot see it, come to some intelligible decision on the subject of the carriage of these goods. The powder and dynamite people will, we feel assured, render all needful help, and if previous clearing-house investigations are not considered thorough enough, let fresh and exhaustive ones be made. The mining industry of this kingdom is slow to move, but it cannot allow this question of its indispensable explosives and railway transit thereof to rest where it is.

No mineowner wants to see explosives smuggled into his place, for that involves greater public risk than properly regulated traffic. What is needed is that the staple industrial explosives, such as powder and dynamite, should be carried openly and under proper regulation by the railways, at, if need be, the maximum rate of carriage that Parliament will allow to cover arrangement charges. We trust mine and quarry owners in other parts of the kingdom will take this matter up, and endeavour to get a satisfactory settlement. We none of us want to force the railways to carry an article dangerous to the public, ourselves, or our men. We believe in powder and dynamite. We have good and proved safe explosives, fit and proper to be carried by rail under suitable and practicable traffic arrangements. Believing these things we send you this letter, for which we trust you may find a place in your widely circulated Journal, where all fair differ-

ences of opinion on matters concerning and affecting mining have free expression in your Correspondence columns.

Whitehaven, Jan. 11.

AN IRON ORE MINING COMPANY.

COLLIERY EXPLOSIONS.

SIR,—If within the last 14 years 10,000 human lives have been sacrificed by these dire calamities, and 30,000 dependants upon those destroyed rendered woefully desolate and distressed from preventable causes, Great Britain can no longer deserve to rank amongst nations as foremost in philanthropy, humanity, or Christian duty.

In thus estimating numbers I fear that I am far within bounds, and in justification of the term preventable causes I fearlessly challenge all who are concerned, either at home or abroad, to deny or disprove my unabated but oft reiterated assertion, that such awful catastrophes are easily and infallibly within my own humble capacity to remedy; that the means are extremely simple and almost costless, fully borne out by God's laws and strengthened by common sense. I had reasonably hoped that my former letter, circulated widely through the *Mining Journal* of Jan. 1, would have been welcomed as a valuable New Year's gift if its contents were capable of proof. But how can such proof be given except by actual test by some of those on whom devolves the care, if not the responsibility, of human life in vast numbers?

When another fatality of this kind recurs, and a hundred more of our pitiable fellow-creatures, without a moment's warning, are blown to pieces or heaped together in one blackened mass, the usual outcry will be made; the daily and weekly newspaper press will proclaim far and wide as a lamentable fact that science has failed to devise a remedy, which is simply untrue, and to my mind is somewhat hypocritical, so long as such public writers close their eyes and ears to the appeal of individuals like myself, and also close their columns against stubborn facts, on which depend an absolute cure!

I have laboured long in this melancholy cause, and expended more than ten times my annual income to obtain justice to this class of operatives. I have throughout a period of more than 20 years disclaimed any desire for place or payment, and still my only reward is silent contempt. If you kindly insert this, and it has no better result than the past, I will not trespass on your space any more, but I will concentrate my energies and my resources to obtain a fair and impartial test of my suggestions in a foreign land, and let the odium of disregarded philanthropy rest upon those who so richly deserve the disgrace. In conclusion, I must beg your permission to repeat for the last time that if any member of those interested as proprietors or managers of collieries will arrange for a trial of my plans, I am fully prepared to prove that the remedy is certain; that it is comparatively costless; can be fully developed without extra shafts or the delay of a single day; the lives of the men secured; their health improved, and general contentment effected. If I fail to prove these things without the slightest stipulation for reward I will forever hold my peace, apologise for my presumption, and deprecate all expenses incurred thereby.

Southtown, Yarmouth, Jan. 12.

C. COLWELL.

NOTES ON SEGILL COLLIERY, NORTHUMBERLAND.

SIR,—Segill Colliery is situated in the Northumberland steam-coal district, and as a steam coal producer has been continuously worked for a period of 50 years or more. Previous to this period the High Main seam had been wrought and raised at pits on various parts of the Segill estate. The High Main seam, which produces an excellent house coal, is not altogether exhausted, and it is probable that the working of it may be resumed. Segill estate, containing 1300 acres, belongs to the Blake family, the lessee being Mr. Joseph Laycock, of Low Gosforth. It is bounded to the north by Seaton-delaval, to the west by Cramlington and Burradon, to the south by Backworth, and to the east by Holywell Colliery.

The present Segill establishment consists of three pits, placed in a line nearly east and west. The west pit, 12 ft. in diameter, is divided into two equal portions by brattice, the western portion having been the engine or pump shaft, but the pumps, as well as the pumping-engine, are now removed, and it is now used for raising coal from the Grey or Blake seam; the other portion of this pit is used for raising coal. The John pit, 9 ft. in diameter, about 40 yards east from the engine pit, is also used for raising coal from the Yard seam. The third pit is 10 ft. in diameter, and is used solely for ventilation, being the upcast from two furnaces—one in the Low Main and one in the Yard seam. It is the intention to erect a mechanical ventilator here, for which the situation is well adapted, both as to increase of air currents and economy of fuel.

The two principal winding-engines are each built on the lever principle, with 33-in. cylinder, 6-ft. stroke, and condensing, 20 lbs. steam-pressure. A vacuum of about 12 lbs. is obtained. Each of these engines has been about 50 years in operation, and is contained in a house of Ashlar stone. The winding-engine at the western portion of the engine-shaft is temporary, being erected in a wood house; it has two 20-in. horizontal cylinders, 3-ft. stroke, direct acting; the steam for this engine is 30 lbs. pressure, taken from boilers recently erected. An air-compressor is erected near the top of the John pit, having two 15-in. steam cylinders, 2½-ft. stroke, and two 16-in. air cylinders, 2½-ft. stroke, direct acting, and high pressure. The air is compressed to 35 lbs. per square inch, is taken down the pit, and to a length of 900 yards underground, south-east from the pit, in 4-in. pipes; it is then used as the motor for driving a pumping-engine, which has one 10-in. horizontal cylinder, 14-in. stroke; this works a 6-in. pump, 2-ft. stroke, by means of spur wheels in ratio of 1 to 2½. The water-pipes are also 4-in. diameter, the engine is capable of raising 50 gallons per minute to a vertical height of 60 ft. The whole of these pipes are joined by patent chilled flanges, making a joint equal to flanges faced in the lathe; these flanges are the subject of a patent held by Mr. W. O. Johnston, the engineer at this colliery.

The boilers which supply these engines, and others hereafter named, are 13 in number—six boilers of the Cornish type, each 30 ft. by 5½ ft. in diameter, produce steam at 30 lbs. pressure; tube, 3 ft. This tube is made in seven lengths of plates; these are joined together by six expansion rings; these rings are arched in the middle, and rivetted to the tube-plates at their sides, the several tube-plates being made about 1 inch apart. This forms what is known as the "Bowling expansion ring." These boilers are filled with Hesse's oscillating bars in each flue, and with Stokely's anti-primer on each steam dome; they are covered with Broughton's non-conducting composition, closed over with cement. This composition is used for the steam-pipes and the cylinders of the winding-engines. Seven other boilers are of the cylindrical form, produce steam at 20 lbs. pressure, 30 ft. in length, 6 ft. to 7 ft. in diameter. The old boilers will gradually be replaced by those of the Cornish form, and supply steam to the condensing engines. The new boilers supply steam to the underground engines, four in number. The steam-pipes are 10 in. in diameter to the yard seam, below that 9 in. in diameter. The boilers are fed by the air-compressing engine during the day, but there are other sources that can be made available for this purpose, in case of need. It should be observed that the air-compressor is only put in operation in night time.

UNDERGROUND ENGINES.—One hauling-engine in the Low Main seam near the pit has two 23-in. horizontal cylinders, 4-ft. stroke, geared in ratio of 1 to 2, two drums for main and tail ropes. This engine at one period brought coal from Burradon Colliery to the west over a plane about 1½ mile in length. As the coal in this district is worked back to a great extent the engine is not at work now, and the hauling is done by horses. The pumping-engine at the foot of the John pit replaces that formerly on the surface; it has two 18-in. horizontal cylinders, 3-ft. stroke, working direct two 7-in. pumps on Armstrong's principle, having two clocks and double action. The engine was made by Bells, Goodman, and Co. recently; it is adapted and is now in preparation to be used as a hauling engine as well as pumping, the drums being 4½ ft. diameter for main and tail ropes on the second motion. This engine now forces water to the surface—a height of 450 ft.; the main pipes are 6-in. diameter and 2-in. thick at the bottom, and 7½-in. diameter and ¾-in. thick at the top. There are two hauling-engines in the Yard seam near the pit—one has two 18-in. horizontal engines, 3-ft. stroke, geared as

1 to 2½, with two drums 4½ ft. diameter for main and tail ropes. It hauls on a plane 1760 yards in length west from the pit, 1200 yards of this is practically level, having slight rises and falls, where a fault is met, downthrow; the remaining 560 yards dips west about 1 in. in a yard; a train consists of 45 wagons, each carrying 8 or 9 cwt. of coal. The second hauling-engine has two 14-in. cylinders, 2½-ft. stroke, geared as 1 to 2½, two 4-ft. drums, working on the main and tail rope principle; it hauls from the south-east district from the dip, a distance of about 600 yards at present. The distance hauled was formerly 1500 yards or more, which is now to this extent worked back.

UNDERGROUND WORKINGS.—There are three seams worked at Segill Colliery, all them producing steam coal—the Blake seam, 6 ft. in thickness, at 35 fms.; the Yard seam, 2½ to 3½ ft. in thickness, at 48 fms.; the Low Main, 4 to 5½ ft. in thickness, at 75 fms. The output of coal is about 1400 tons in a day of ten hours with three winding-engines. The Yard seam and Low Main seam are worked on the bord and pillar system, the pillars left being 30 by 16 yards. The system of mixed lights is in use, safety-lamps being used for pillar working only. These cannot be classed as in any way dangerous from fire-damp, as carbonic acid gas is emitted, and at times explosive gas when the mercury is low. The Yard seam is worked on the long-wall method, with candles; a face of 200 yards or more is being worked at. The gateways are made about 16 yards apart. This seam is well adapted from its height and other conditions for this system of working. The only machines in use for working coal or stone are two of McDermott's for boring in post or sandstone, and three of Ainsley's for boring in shale or coal, principally in the former.

The erections on the surface have been remodelled during the last two or three years. There are 16 screens (constructed of iron with steel bars), supported by metal columns and covered over by wooden sheds. The fitting shop contains one lathe, one vertical drilling-machine, one screwing-machine—all made by Hind and Son, Nottingham. These are driven by an engine with 15-in. horizontal cylinder, 2½-ft. stroke, and a new boiler adjacent to it at 30 lbs. pressure. These tools are now necessary adjuncts to a large colliery, and are becoming more largely used. The same engine drives a saw-mill at the back of the shops. In the boiler-shed a punching and shearing machine is erected and worked by a separate engine with 6-in. cylinder, 20-in. stroke, supplied from the same boiler. The new boilers have all been constructed here, and others are in progress.

The gasworks has nine retorts, and supplies the offices, agents' houses, and the pit banks, and is carried down the pit by steam jet, on Huntriss and Swinburn's principle for lighting the underground main roads.

Segill coal is shipped at Howden Dock, on the Tyne, as "Carr's Hartley;" it is supplied to the British, French, and other Governments, to the principal steamship companies, and foreign markets, as a first-class steam coal.

M. B. G.

UNINFLAMMABLE WOOD.

SIR,—The recent accident to two training ships in the Thames, which in one case involved serious loss of life, and in both immense destruction of property, naturally brings to the front the question can such disasters be prevented? I am induced to address you, and ask what has become of the process patented by the Rev. Dr. Jones for rendering all kinds of wood unflammable, and which I have heard has been tested in different places, including one of the royal dock-yards, and in all with the most perfect success. The mineral oil which caused the first disaster can, I understand, be burnt with perfect immunity on wood treated by this patent process without danger of the wood taking fire; in fact, being, as I understand, perfectly fire-proof. If such be the case the public have a right to ask why this unflammable wood is not made use of in vessels, and particularly training-ships, at least that part of the ship where those oils are stored.—*Cornwall, Jan. 14.*

W. B. C.

MINING IN QUEENSLAND.

SIR,—The quantity of tin forwarded from the Warwick Terminus during the month of October was as follows:—

	Tons	c.	qr.	lbs.
Stream tin	571	8	2	21
Ingot tin	16	12	3	1
Total	588	1	2	22

Equal to 595 tons stream tin. The previous month was, when reduced, equal to 435 tons; the increase for October being, therefore, 160 tons, and the largest quantity forwarded in any one month from Warwick since the discovery. This increase is not caused by any extra production, but is the accumulation of the past ten months that is now being pushed forward on account of the rise, and I am credibly informed that had the carriers been equal to the occasion there would have been from 1200 to 1500 tons forwarded. This present month (November) will see a large quantity of tin forwarded if prices remain as they are.

A party of gentlemen, said to represent English capitalists, are at present visiting the several great mineral districts of this colony. I hear they have already secured several copper blocks, and have offered for the Neardie Antimony Mine. If they are what they represent themselves to be they can secure some of the finest and richest mines in the world at their own price.

RESIDENT.

Brisbane, Nov. 9.

SOUTH AURORA MINING COMPANY.

SIR,—In the *Journal* of Saturday last I find two articles which should prove of interest to all who, like myself, were induced some years ago to become subscribers for shares in the South Aurora Mining Company. The first article which I notice is an extract referring to the Eberhardt and Aurora Mine, the neighbouring property to ours; the second is a letter headed "Corsican Mines," referring to some properties held and worked by the South Aurora Company. The extract from the "White Pine News" runs as follows:—

The Eberhardt and Aurora Company are sinking a working shaft, which is now down to a depth of 600 ft., and the indications are very flattering for striking a body of ore almost any day. When this occurs then the problem of the "ore not going down" will be solved, and every company owning mines on the Hill will be ready and willing to go down. Several San Francisco companies are only waiting for the English company to do the prospecting, when they hope to reap the benefits of it, &c.

This, combined with the letter referred to, induced me to look up the last report received from the South Aurora directors, so as to see what they were doing for us. I find that the South Aurora Mines are lying dormant. I suppose the present directors, who, I am happy to say, are not those who held seats at the original board, intend to follow the shrewd example set them by other mineowners in San Francisco, and wait to see how far the Eberhardt and Aurora succeeds with their experimental shaft before throwing more good money after bad. This is, doubtless, a wise course. In the meantime, however, for shares which originally cost me 5s. I cannot get 10s., and I think it is in a great measure owing to the peculiar showing of the balance-sheet, which makes a simple statement of expenditure against assets represented by cash in hand, the mines in America, and sundries. The bonus shares received from the several companies which the South Aurora has promoted or assisted are only mentioned at the end of a report under the heading of "Bonuses obtained during the past year"—viz.:

From the Gilbert and Chaudière Company shares ... £ 7,500
Olmstead Copper Company of Corsica shares ... 40,000
Lama Company of Corsica shares ... 40,000
Anquilla Phosphate Company bonus of shares ... 10,000=297,500

Although I fully endorse the correctness of not putting a fictitious value on these shares until their value is established beyond doubt, still I would submit that it would be only justice to the present South Aurora shareholders, whose shares are by such accumulation constantly declining in their market value, that these fully paid-up shares in the above companies should be divided among them, and receive thereby some equivalent for the money spent, even though their value be prospective.

The letter in last week's *Journal* headed "Corsican Mines," as well as the announcement that a shipment of ore is on the way, entitles me to the supposition that the shares in the Corsican mines may be,

or become, of value, in which case I should certainly prefer to hold my portion in my own name.

AN ORIGINAL SOUTH AURORA SHAREHOLDER.

Manchester, Jan. 11.

ON THE MINERAL RESOURCES OF CORSICA.

SIR,—During the last few months the Island of Corsica has become an object of interest to some English speculators, and it is to us a matter for surprise that so conveniently situated and highly mineralised a country should so long have remained undeveloped. Separated from Sardinia by the narrow Straits of Bonifacio, the two islands in all probability originally formed one land, and being in close proximity to the Island of Elba and the coast of Tuscany, it might be anticipated that, surrounded as it is by lands so rich in mineral contents, Corsica could hardly remain a barren field for the metallurgist. From the earliest times, however, this island has been known to be rich in mineral wealth. Many centuries before the benefits of civilisation were introduced into Corsica the inhabitants possessed articles of iron and copper, such as weapons to use against their would-be conquerors, and implements, utensils, and tools for peaceful and domestic purposes. This simple fact alone ought to suffice as a proof that at a remote period of the existence of the island copper and iron were found here in quantities and qualities, such as would permit of easy reduction by the primitive means known to what might truthfully be termed barbarians or savages. Diodorus of Sicily, Strabo and Plinius the elder, mention Corsica as rich in those natural treasures which the Romans were ever anxious to conquer and possess. In the oldest monuments of Rome, Florence, and elsewhere, specimens of marbles and porphyries of Corsican extraction are still found, thus proving how far back in the age of Europe the mineral resources of Corsica were known and appreciated.

The experienced tourist cannot pass through Corsica without being struck by the highly mineralised appearance of the country generally, and one cannot help being of opinion that such superficial indications as are everywhere perceivable, cannot but announce the presence of large metalliferous formations. That iron and copper were extracted from the bosom of the earth in Corsica at a remote period is evidenced not only by the fact above related of the inhabitants having used articles made of those metals in the earliest ages, but also by quotations one might make from ancient writers. Diodorus and Seneca, who were exiled to the island, speak of the talent of the Corsican barbarians in making swords and knives and ploughs and nails from the products of the ironstone which they find amongst the rocks of their mountains. Plinius the elder speaks of the beautiful copper utensils for cooking, which the Roman General Scylla brought over from Corsica as spoils of war. The same writer speaks of copper nearly ready to be forged and made into any shape by hammering being found in the neighbourhood of the city of Aleria, the capital of the Roman colony. Again, various mountains or heads of rocks have been known from the earliest times by names announcing the presence in those mountains or rocks of various metals—for example, near the above-mentioned City of Aleria, on the territory of the Commune of Linguizzetta, there is a huge cape of rocks called from time immemorial *Pentone al Ramo*, which means point or mountain of copper. In another part of the island there is a locality known for centuries by the name of Argentilla, and in that part are found, and long ago were known, to exist numerous indications of silver-bearing lead. Boswell, who visited Corsica shortly after General Paoli's visit to England to negotiate for his native land the benefit of England's patronage and colonisation, speaks very highly of the mineral riches of Corsica, which had "struck his eye and touched his hand." In the present century we have the result of the studies and observations of several authors, amongst them a German writing under the nom de plume of "Gregorovius." A book in 2 vols. 8vo., with maps and plans, was published by the latter visitor to Corsica in 1835, wherein one can find a geological and mineralogical description of Corsica, which the author found fully deserving the development advocated in his publication. After these facts, and without calling to our assistance many others which we could enumerate, we think it proved that Corsica is really a mineral country equally with its neighbours Sardinia, Elba, Tuscany, and Piedmont.

How is it some will say, and apparently with deep common sense, how is it if Corsica be rich in mineral that these are not worked by the inhabitants, or by foreigners called to the place by the tempting probability of finding their fortunes in Corsican mines? We answer, how is it that the Island of Elba, which was worked long before the Christian era has not been exhausted, and why is it now only worked sufficiently to produce a few cargoes for small schooners once or twice in six months? And how was it that only a few years ago whole districts in England covered with mineral indications were left unworked by the miner? If plausible answers can be found to these questions, cannot equally plausible ones be given to explain why the mineral resources of Corsica, though known or suspected long ago, have not hitherto been worked or looked for? We may venture to offer some of the reasons. Precisely at the period when the leading industrial nations of Europe, and at their head the English people, saw in the rapid progress of science means placed at the disposal of miners for the recovery of metals upon conditions of economy and facility sufficient to encourage a wider extension of mining industry and enterprise, the Island of Corsica happened to be almost excluded from the rest of the world, even from the nearest lands of Italy. Living as they had done, and did, in constant warfare with the Pisans and Genoese, their would-be rulers or conquerors, the Corsicans, not only during that period but even long after being freed from strange oppression, remained *de facto* inaccessible to the idea of developing the resources of their country by their own industry. Their agriculturists wished only to produce enough to feed and clothe them in their patriarchal villages, perched on the tops of mountains or rocks, the natural fortresses or observatories against the invaders of old. The traditions transmitted from their ancestors the bad treatment received in times past at the hands of the Romans, the Pisans, and Genoese always made them, and as a rule still makes them, little anxious to invite the assistance of foreign capital, and still less of foreign labour, in order to develop the natural riches of their land. Thus it is that while in agriculture Corsica, with its exceptionally favourable climate, might produce 100 times more than it actually does, the mineral riches deposited in its soil by Nature have been and still are, generally speaking, left untouched.

During the last 20 or 25 years there have been, however, some exceptions to this rule. Acting either under the inspiration, or in connection with people from the Continent, some Corsicans trained to understand the progress of ideas by their education in Paris or other French towns, have opened the way to the development of the mineral resources of their country. Several mineral deposits, long ago known to exist, have become mining concessions in the hands of private parties or societies, and some work has been done, not enough to render justice to those mines, but certainly enough to encourage others in following the example given them, and to invite the much needed help of speculating capitalists. Want of capital in many instances, and want of mining knowledge in nearly all, have paralysed the progress of development, but the time is probably not far distant when, thanks to the increased facilities of communication, which until quite lately were absolutely *nil* in most parts of the island, and thanks to the intervention of foreign assistance in the way of money and experience, many of the hitherto conceded, and many more of the not yet conceded, mines of Corsica will be worked to such advantage as their natural conditions allow one to expect.

Rather more than 12 months ago two companies were registered in England under the names of the Olmeta Copper Company of Corsica (Limited) and the Lama Company of Corsica (Limited). Both of these companies were formed by a process of disassociation from the South Aurora Consolidated Silver Mining Company (Limited), with the same board of directors. We understand that the former mine, to which a greater energy has been directed, is progressing very favourably, and that a large deposit of copper ore has been discovered, the greater part of which has been left standing as reserves. A trial shipment of about 120 to 150 tons is now on its way to England, and we hear that a similar quantity will be dispatched about a month after. The reserves alluded to, we are told, amount to 500 and 600 tons, and are only a few feet from the sur-

face, the mine being worked by levels running from the side of the high road into the mountain.

The other mines of Corsica held by native or French owners, whether now working or closed, will be considered and commented upon in a future paper; and, in conclusion, we heartily wish success to those English speculators, who in the adventures mentioned will surely become the pioneers to a new field of mining adventure in Europe.—*Bastia, Jan. 8.*

CORRESPONDENT.

MINING IN CORSICA.

SIR,—I observe in the Journal that the first shipment of copper ore has been made from the Olmeta Mine, and as I am very well acquainted with this mine I am surprised that a very much larger quantity has not been sold, but I suppose this is owing to the dressing-floors not being complete. This mine is of vast extent, being about 10 square miles, with one of the finest copper lodes running through it as ever was seen, cropping up to the surface, producing copper ore; the lode is about 60 ft. wide, and can be traced for several miles, with as fine a gossan as can be found, and impregnated with sulphate of copper and green carbonate, the latter in great abundance. Having had nearly 40 years' experience in copper mines warrants me in saying that there is no doubt by energetic development immense quantities of copper ore will be returned, and with comparatively small cost, having the command of very cheap labour. Having visited Corsica several times, I have had the opportunity of examining nearly the whole of the island, and can speak pretty positively as to the geological position. I am surprised to find so many important properties undeveloped. I have found in many places minerals cropping up to the surface of the ground in paying quantities, and which bid fair for large and permanent profits.

The Lama property, which belongs to the same company as the Olmeta, is about 20 square miles in extent, with about 20 known silver-lead, copper ore, manganese, and other lodes of importance. The last time I visited this I saw one of the silver-lead lodes, which was then worth full 15s. per fathom only 3 fms. from surface. I must confess that this is a most important property, and will, no doubt, require a large amount of capital to fully develop. But I would recommend the development of the most productive points, so that the unproductive and promising points could be proved with a portion of the profits of the former. I am pleased to say that the French Government offers very great encouragement for the development of the mineral resources of Corsica, and what surprises me most is why more English money has not been applied to this important island, being so near at home.

A SHAREHOLDER.

Llanidloes, Jan. 12.

THE DIAMOND—No. VI.

SIR,—In consequence to me, on the one hand, of a very gratifying compliment, and secondly, from the circumstance of the recent discovery of a diamond of unusual dimensions, I feel impelled to revert to the question of *locality*. By the politeness of Mr. Parke Pittar, I have lately been afforded the pleasure of seeing and closely examining a gorgeous and almost unique gem, "The Star of Africa," and in this respect have for once been momentarily placed upon an equal footing with the Shah of Persia, this diamond having been exhibited to that potentate, from whom it elicited expressions of as great pleasure and astonishment as an Eastern monarch is ever known to give utterance to. At the time of the Shah's inspection the stone was in its rough state, and weighed 288½ carats. It now constitutes a brilliant in all its gorgeousness, realising 128½ carats, exceeding the world-famed "Koh-i-noor" by 26, and even the heavier, though it is said less perfect, "Star of the South" by 4 carats. The "Star of Africa" has been mounted as a star, and is exquisitely set in a frame, and surrounded by 106 brilliants and 79 rose diamonds, the former weighing upwards of 59 and the latter about 1½ carats. The *tout ensemble* is brilliant beyond the power of the pen to describe. It must be seen to be fully appreciated. Even the exquisitely tinted drawing of it with which I was, at the time of my inspection, presented yields but a very faint idea of the regal splendour of the original. I can compare it to nothing but the magnificence of a large prill of silver when giving off iridescence in the muffle at the moment of parting with the last scintillation of lead in cupellation, and this is, indeed, a sight worth witnessing, especially by enthusiasts in chemistry, or those to whom chemical experiments afford attractions beyond the ordinary frivolities of art, and to whom few opportunities of the character are presented by even the most demonstrative experiments of the lecture table, or the expositions of the popular exponents of chemistry. The second inducement for retrogression is to record the fact which reaches England by the last mail—the discovery of two diamonds at the Cape, one described as a monster, weighing 300 carats, and another of 103 carats, the latter realising the sum of 3550l., in, of course, its rough state.

It may be taken for granted that the true composition of all precious stones is well known, and has been accurately defined in various chemical works treating upon the subject; thus spinel is composed of alumina and magnesia, whilst sapphire and corundum are simply alumina in a crystallised state, and can be produced artificially. Many of the beautiful phenomena known as precious stones have been so accurately imitated as to deceive all but experts, and even in some instances many of these have, at times, hesitated prior to pronouncing upon the merits of specimens submitted to their examination. Size, weight, and form have presented no insuperable difficulty in the matter of imitation. After regarding chemical constitution, the question of crystallisation has occupied the attention of the operator, and here has occurred the main difficulty in producing the gems according to the formulae given by analysis. In the instances of sapphire and ruby, or corundum, the obstacle has been overcome, but, though the precise proportions of each element which builds up the frame of spinel, emerald, topaz, garnet, tourmaline, *cum multis aliis*, are well known, art has not yet arrived at the point of effecting the degree of crystallisation requisite to produce perfect copies. It is hence evident that there exists a force or influence which regulates the figure of inanimate matter analogous to that which gives form and vitality to organism. From these observations it will be gathered that other agents than the natural ones, are enlisted into the service of the artificial gem manufacturers—such, in fact, is the case. Clever and even marvellous as are these imitations in colour and transparency, they lack the "optical effects of brilliancy and fire," and therefore, in the strict sense of the term, they are not artificial gems, but substitutes thereof.

Limiting my remarks now to the legitimate text, the diamond, its composition may be summed up in one word—carbon—the principal constituent of both coal and graphite, but, whilst associated with other elements in the last-named substances, carbon in a pure and highly crystalline condition is recognised as the diamond. Such is the simple definition of this most highly prized gem—a fact which has been fully verified by repeated experiments by its combustion in oxygen, when the product was identified with carbonic acid. These experiments were comparatively simple. Not so, however, the numerous attempts to form the gem. There appears to be little doubt that this object has been effected, but the resulting specimens have been characterised by their almost infinitesimal minuteness. Hitherto all the appliances of science and art have failed to produce a diamond of any appreciable size, though there exist fabulous records of the object being effected. Perhaps I cannot do better than furnish the following illustration, which savours strongly of the results attributed to the age when the alchemist pursued his mystic researches after the universal solvent, the universal medicine, and the philosopher's stone—the first to dissolve all created matter, the second to cure all maladies to which human flesh is heir, and to prolong life to an illimitable period, and the last to convert the baser metals into gold. There lived some 70 years ago, in the third story of a small house in Paris, an adept who professed to manufacture sizeable diamonds from amorphous carbon. When on his death-bed he was earnestly solicited by his friends to communicate his wonderful secret he replied—"It is quite true I do know how to make the diamond. I have made diamonds as large as tomatoes, but I have thrown them all into the Seine. The secret is my own. It would make the world no happier or better, and it shall die with me till someone else re-discovers it. As for the diamonds I have made, they would only have brought misery upon their owners. They are

better lost. You are better without them." Uttering these words, he departed to those realms where meretricious ornaments are unknown and uncared for, and now his survivors have to content themselves with the knowledge that this most precious of all existing gems can be imitated by art, though not upon the grand scale that Nature presents it in her laboratory—the ever active and frequently impenetrable womb of the earth.

Leaving fable we come to the serious enquiry of reality—can diamonds, apart from microscopical ones, be formed? Of the existence of these there remains but little doubt. By the aid of a powerful galvanic battery acting upon carbon it can be fused, and, as in the form of graphite, more highly crystallised, still remains the difficulty of agglomerating the atoms or fragments. A recent communication from the French Academy of Sciences reports that M. Lionnet adopted this plan, being a modification of that of M. Despretz in 1853, in which the latter subjected carbon, in conjunction with sulphide of that element, to galvanic action, whereas M. Lionnet "took a long and thin, gold or platinum leaf, rolling upon it a thin piece of tinfoil, and putting it into a bath of sulphide of carbon. The liquid is decomposed under the influence of the weak electric current thus excited; the sulphur combines with the tin, and the carbon is deposited in crystals at the bottom of the vessel." The author adds that the diamond must be produced by nature in a similar way, but he omits to add that diamonds of any extraordinary magnitude have resulted from his process, though he states that artificial diamonds have thus been obtained. It has been somewhat sagaciously hinted that if complete success had supplemented the experiment the discoverer "would not have been in a hurry to report his progress." There remains, therefore, nothing for us by way of a verdict but to return that which our northern juries do where doubt exists upon the merits of the case before them, "not proven."

Perhaps I cannot do better than conclude this article by giving in round numbers an estimate of the value of diamonds, as collected from Jeffries' work on the subject, premising that his table is too extensive to give more than a fraction of what he has ascertained—

1 carat	£ 8	8 carat	£ 519
2 ditto	32	10 ditto	800
4 ditto	128	20 ditto	3,200
5 ditto	200	40 ditto	20,000
6 ditto	288	100 ditto	80,000

A carat is about 4 grains. No fixed rule can be laid down by which the value of diamonds can be calculated. The value of a perfect 1-carat stone (say, 4 grains), is from 8l. to 18l., others in proportion to the above table. According to demand and supply will prices fluctuate.

W. WHITE, M.P.S.

Laboratory and Assay Office, Finsbury-place, City, Jan. 5.

GOLD IN WALES—No. XV.

DOLGELLEY DISTRICT—TYN-Y-GROES SECTION.

SIR,—I propose to include in the Tyn-y-Groes section the mining sets known as the Sovereign Mine, Cae Mawr, Glasdir uchaf, Glasdir isaf, Tyn-y-Penrhos, Penrhos, Friddgoch, the River Mawddach, Caegwernog, Berthlwydd, and Cefn Coch.

The Sovereign Mine (Llanelyd parish), situated about 3 miles north of Dolgelley, adjoining the Prince of Wales Mine on the west and Cae Mawr set on the north-east, contains an area of about 200 acres. Mr. C. R. Dixon, M.P. (1862) writes:—"There are five auriferous lodes traversing this property, the main lode showing at surface in many places from 2 to 4 fms. in width, and is one of the lodes now being wrought upon in the adjoining mine, the Prince of Wales. The gold lode of the Imperial Mine also runs into it, and forms a junction in the Sovereign sett. The main lode by assay yields 18 dwts. (sic) per ton. I would counsel you to immediate action."

Capt. THOS. PAUL (1862) wrote:—"From the enormous size of the champion lode 200 tons of auriferous quartz can be raised daily for about 4s. 6d. a ton. Supposing you could only operate upon 1-6 tons a day, at 10 dwts. per ton, it would give 50 ozs. of gold daily, enough, I would say, to leave a handsome profit. You must not run away with an idea that if visible gold is not to be seen (sic) the quartz will not pay; thousands of tons are being stamped in California without even a particle of gold being perceptible to the eye—nay, not a trace could be seen through the most powerful glass. Does it pay? Yes; but not to work on a small scale—a sufficient quantity must be put through the stamps in order to produce a profit, or, in other words, merely by rule of proportion. If 50 tons of quartz will give so many ounces of gold per day what will 150 tons give? I have known the Clogau Mine since 1836, having worked the property in that year for copper only. Gold, as we may naturally suppose, was not at that period even dreamt of. I shall be very happy to take a few hundreds of shares in the concern."

Sample of quartz, No. 1.	Lead per cent.	Gold to ton.	Silver to ton.
42.5	4	15 dwts. 16 grs.	12 ozs. 8 dwt. 6 grs.
No. 2.	2	5	0
No. 3.	7	0	10

JOHNSON, MATTHEW, and Co. (1862) wrote:—"The specimens of gold-bearing quartz from the Sovereign Gold Mines I have ascertained contain over 3 ozs. of gold to the ton of ore, of 20 cwt."

Cae Mawr Mine (Llanelyd parish) is about five miles from Dolgelley, on the road side leading from Dolgelley to Tanybwlch.

Capt. G. WILLIAMS (1864) wrote:—"There are six lodes traversing this sett. No. 1 has had a little work done on it: it is a fine lode, about 4 ft. in width. This I should call the champion lode, and it can be easily worked to a great depth by levels from the River Mawddach. No. 2 has been worked for copper for many years on a small scale; many tons of ore were sold from this lode, and being rich, it was sold in my time at 18s. a ton, and it was from this lode that I first heard of the existence of gold in Wales. It was reported that the copper, after being dressed, produced 4 ozs. of gold to a ton. No. 3 lode is opened on a junction with No. 3, about 400 yards west, showing kindly-looking quartz. No work has been done on No. 4. On No. 5, several tons of copper ore have been raised at the junction of lodes 5 and 6, of similar richness to No. 2 lode. A level has been driven in No. 6 lode, close to the road side, to intersect the lode, but very little work has been done on the lode. This property can be very easily worked—the turnpike road runs through the sett—it is of abrupt elevation to the height of 100 fms. or more. The sett runs down to the River Mawddach on the east, affording water-power in plenty for machinery. Visible gold has been found on the property, and it is very probable that it will also be found in the alluvium, as at Dolfrwyg."

Tyn-y-Penrhos Mine (Llanfachreth parish), bounded by the River Mawddach and Cae Mawr on the west, and by the Penrhos (or Benrhos) sett on the north, contains an area of about 150 acres. There are several lodes in this sett similar in appearance to those in Penrhos sett. The alluvial certainly contains gold in considerable quantity, one pepita was found, weighing 19 grs. Probably a good deal of the gold was washed down from the mountains near Gwynfynydd and Cwmbeislan.

JOHN POWELL, one of my miners, wrote (1862):—"The washing ground is productive all along the riverside, and that very regular. In some parts we have gone down 3 ft. to 4 ft., and find it quite as rich in the lowest part."

Another authority of 1862 wrote:—"On one lode a level has been driven on the north side of the little river running into the Mawddach. It shows favourable quartz, and runs into a strong brook. Two trials have been made on the bearing to endeavour to find the lode at different angles. This lode promises to increase when the level is continued."

Penrhos, or Benrhos Mine (Llanfachreth parish), is bounded by the River Mawddach on the west, a little anonymous river on the south, and Tyn-y-Penrhos on the south-west. It contains an area of about 178 acres.

Capt. G. WILLIAMS (1862) writes:—"Lodes are to be seen cropping out at surface in several places, although very little work has been done upon them. No. 2 lode shows promising quartz, containing galena, copper pyrites, and blende, which have the character of being auriferous. This property can be worked by water-power in two places. Trial pits were made by Mr. Readwin to try the alluvial for gold, and specks were found the whole distance by the side of the Mawddach river. Some pieces of the gold weighed as much as 7 grs."

Friddgoch (Llanfachreth parish) is situated to the north of the Glasdir Mine, and eastward of Penrhos Mine. There is auriferous quartz upon this farm. Visible gold in quartz was found by Mr. Vaughan the gamekeeper, or one of his sons, in 1864. Therefore, in July, 1875, whilst at Tyn-y-Groes, recollecting that I paid in 1864 50l. for a fourth of a tack-note of this property, and finding that this sum went to pay Mr. Vaughan for the tack-note, I requested permission of him to walk over the property. No notice was taken of my written application, but, thinking that I had paid quite enough for a day's prospecting, I took French leave, went over the ground notwithstanding, and found there gold visible in quartz. I am glad of the opportunity of recording this fact from personal observation, as I had previously doubted it, and said as much to the detriment, perhaps, of the gentleman to whom I gave the money.

Lower Glasdir (Isaf) Copper Mine (Llanfachreth parish) is situated about half a mile east of the fourth milestone on the turnpike road leading from Dolgelley to Tanybwlch in the Mawddach valley. This property is very remarkable, and abounds in iron and copper pyrites, which are frequently arsenical. Copper ore has been dressed up to 1½ per cent., and the ores generally are auriferous and argenteiferous.

Capt. JAMES NANCARROW (1864) wrote:—"The sett comprises about 120 acres, and in the middle there is a mound in which there is a deposit of copper and iron pyrites. This deposit of ore is about 12½ fathoms long, and 4½ fathoms wide, and for the whole length and width copper ore is thickly impregnated throughout; the

The River Mawddach.—Mr. Readwin (1862), working under licence from the Crown, obtained virgin gold nearly all along the eastern half of the River Mawddach from Cwmhesian to opposite Tyn-y-

as the cross-cut in East Van intersected the lode the shares, which were very dull at 3½. per share three weeks ago, rise to 12½. per share; or the mine increases in value 150,000%, with every prospect of equalling the Van Mine in riches. There has been about 60,000%.

of 1873. The exports of coal from Belgium in the first 11 months of

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THE PRICE OF SHARES IN MINES.

As the cross-cut in East Van intersected the lode the shares, which were very dull at 3½. per share three weeks ago, rise to 12½. per share; or the mine increases in value 150,000£, with every prospect of equalling the Van Mine in riches. There has been about 60,000£.

of 1873. The exports of coal from Belgium in the first 11 months of

last year amounted to 3,900,000 tons, against 3,600,000 tons in the corresponding period of 1874, and 3,900,000 tons in the corresponding period of 1873. The exports of coke from Belgium in the first 11 months of last year were 592,000 tons, as compared with 514,000 tons in the corresponding period of 1874, and 752,000 tons in the corresponding period of 1873. Prince Joseph de Chemay has just transferred the Chartrou Colliery, at Liège, to the Poirier Coal Mining Company, of Montigny-sur-Sambre.

MIDDLESBOROUGH AND SCOTCH IRON.

Sir,—At the beginning of last year we had the pleasure of handing you a few comparative statistics of the Cleveland and Scotch pig-iron trades up to Dec. 31, 1874, and we take the opportunity of presenting to your notice the relative figures at the end of the year that has just closed. In doing so, we regret that we are unable to record a gratifying retrospect of the trade, the low average selling price of iron, and the commercial disasters that have occurred, having been alike prejudicial to the interests both of makers and merchants. We commenced the year with Middlesborough pig iron at its highest point—say, 58s. for No. 3, from which it gradually declined to about 48s. in August, after which at the end of September there was a smart reaction to 54s., when the price again gave way to 48s.; but at the end of the year it closed better, nominally at 51s.

The course of the manufactured iron trade exhibited a steady decline, prices becoming more and more unremunerative to makers, with a deplorable absence of demand, especially for rails. Towards the end of the year, however, ship plates brought better prices, and still continue to do so. In rails and bars scarcely any improvement can be recorded; but with engineers and ironfounders trade has been steady, and orders fairly plentiful.

In the Scotch pig iron trade the demand for consumption and export has been steady, and the price of warrants has fluctuated from 77s. in January, to 51s. 6d. early in June—the average price for the year being 65s. 9d. As in this market, prices advanced in December, when a better feeling set in as to the prospects of the spring trade, and warrants closed at 64s. 9d. on the 29th ultimo. We do not, however, consider the present position of the trade sufficiently clear to warrant us in making any prediction as to the prospects for the present year. We commence it with a somewhat improved tone as to pig iron, and a greater disposition on the part of consumers to contract for forward delivery; while, on the other hand, there is apparently no substantial improvement in rails or bars, the former of which is the great staple of the district.

Our market to day has been steady, with a fair business done, both for early and forward delivery, at higher prices than we have recently quoted. Manufactured iron, however, with the exception of plates, has not yet responded to the apparently improved position of pig iron.

The Scotch shipments for the past week are 4080 tons, against 9139 tons shipped during the corresponding week of last year.

Middlesborough on Tues. Jan. 11.

I. ANSON, ARMSTRONG, AND CO.

No. 1 G.M.B. Middlesborough pig iron, f.o.b. Tees.—Per ton net	58s.
No. 2 ditto ditto ditto	54s.
No. 3 ditto ditto ditto	53s. 6d.
No. 4 foundry ditto ditto	52s. 6d.
No. 4 forge ditto ditto	52s.
Mottled ditto ditto	51s. 3d.
White ditto ditto	50s. 9d.

Rails	£5 15 0 to £7 0 0
Ship plates	8 0 0 to 8 5 0
Angle iron	7 7 6 to 7 12 6
Bar iron	7 2 6 to 7 5 0
Puddled bars	5 2 6 to 7 5 0

M.s. Scotch warrants f.o.b. Glasgow, 60s. 3d. cash.

CLEVELAND.

Furnaces in blast, Dec. 31, 1874	125
" out of blast, Dec. 31, 1874	30 = 155
Furnaces in blast, Dec. 31, 1875	118
" out of blast, Dec. 31, 1875	43 = 159
Stock of pig iron, Dec. 31, 1874	89,737
" " " " " " " "	74,258
" Decrease	15,479
Production in 1874	2,001,233
" " " " " " " "	2,047,763
" Increase	46,530

SCOTLAND.

Furnaces in blast, Dec. 31, 1874	121
" out of blast, Dec. 31, 1874	36 = 157
Furnaces in blast, Dec. 31, 1875	112
" out of blast, Dec. 31, 1875	42 = 155
Production for 1874	808,000
" " " " " " " "	1,050,000
" Increase	244,000
Stock of pig iron, Dec. 31, 1874	63,125
In makers' hands	33,675 = 96,800
In storekeepers' yards	106,701
Stock of pig iron, Dec. 31, 1875	63,299 = 170,000
In makers' hands	33,299
In storekeepers' yards	30,000
Increase	74,000

THE QUICKSILVER MARKET.

The "Alta California," in an article assuming the probable suspension of several of the less productive quicksilver mines, unless there is soon an improved demand for the metal, with consequent increase in value, says:—

The New Almaden is producing about 900 flasks per month, the Redington 600, the New Idria 500, the St. John's and the Great Western each 400, and others less. The yield of the New Almaden and New Idria, south of the Bay, is equal to that of the others in Solano and Napa counties. The smaller mines north of the Bay are much more productive than those to the south of it. The St. John's Mine is putting up a new furnace, and will contend for the second place with the Redington next year.

On Oct. 1 the stock held by the Rothschilds in London was 3400 flasks. There was no Australian, and only about 300 flasks of Italian in the market. The supply, therefore, exceeded but little the usual monthly consumption of England for export and home use, which may be put down at 3500 flasks. The production, outside of California and Mexico, is ascertained to have been as follows, in 1874:—

Spain	Flasks 36,000
Austria (Idria)	8,000
Italy	2,100
Germany	2,000 = 50,800
Borneo	2,000 = 50,800

It is estimated that the production for the current year will be about the same amount. The yield of California is valued at 40,000 flasks, and that of Mexico at 2200. This would raise the world's supply for 1875 to 93,000 flasks. The world's consumption varies between 80,000 and 90,000 flasks, according to the price of the metal. The greater the decline the more consumption is stimulated thereby, since less valuable ores can then be treated to advantage.

California's export from Jan. 1 to Oct. 1.

By Sea.—	1874.	1875.
To New York	Flasks 75	287
Mexico	2825	3,320
Chili	404	355
New Zealand	41	183
Bolivia	134	11,208
China	360	79
Japan	181	17
Central America	9	100
British Columbia	2	2,024
England	200	415
Other South American places	—	10
Australia	—	3
Calcutta	—	2,850
Asiatic Russia	—	21,398
Overland	—	4151
Total	—	21,398

The lower value this year has especially stimulated export to China, and it is difficult to determine what China may absorb at a certain price, their uses of the metal being both varied and extensive. The average annual range of values in cents, gold, per pound in California, since 1858, has been as follows:—

1859	49c.	1867	46c.
1860	40	1868	41
1861	42	1869	42
1862	43	1870	43
1863	50	1871	49
1864	54	1872	80
1865	55	1873	98
1866	47	1874	\$1.38

This makes the average of the 16 years 60c. per lb., while during the first ten months of the present year it was on an average 80c.

From the foregoing the following conclusions may be arrived at: That although the Rothschilds, through the renewal of their contract with Spain, have retained the control of 36,000 flasks out of the 93,000 now produced, the rapidly increasing yield of California tends to remove the control of the market from London to San Francisco, where it is again regulated by demand from China. Although the telegraph links all these places, the real future of values turns upon California production, and not upon speculative com-

bination at either centre, for the growing magnitude of our domestic yield has now become overshadowing.—Iron Age (New York).

COPPER AND TIN STATISTICS.

Messrs. James and Shakspeare—COPPER: The following tables show the statistical position:—

Imports.	Tons.	Tons.	Tons.
Copper in ore	1,433	4,847	7,324
Ditto in regulus	15,816	12,272	15,712
Ditto in bars, cakes, and ingots	36,280	34,928	31,945
Total	53,529	52,047	55,181
Imports for November only	3,988	3,554	5,176

Exports.	Tons.	Tons.	Tons.
Foreign copper	13,520	23,102	19,026
Raw English copper	10,402	10,095	12,135
Manufactured copper	10,600	9,897	9,685
Yellow metal	12,635	13,040	10,599
Brass	4,162	4,812	3,704
Total	51,319	60,947	55,149
Exports for November only	4,448	5,194	5,009

Stocks in England and France (reduced to pure copper), also Chili chartered and afloat for same:—

	1875.	Dec. 1.	1876.	1875.	1874.
Liverpool (Chili—in ore, regulus, Jan. 1.	1875.	1876.	1875.	1876.	1874.
and barilla) Tons	999	1,035	718	999	3,123
Swansea (Chili—in bar and ingot 10,331	11,477	11,652	10,831	15,247	15,247
Foreign copper, chiefly					
London (Australian	4,492	7,192	6,150	4,492	5,467
(English copper	73	50	50	73	127
(Chili bar and barilla	3,413	85	1,047	3,413	1,680
Have	950	230	200	950	200
Other foreign	—	—	—	—	—

Actual stocks	20,758	20,839	20,447	20,758	28,844
Chili, chartered and afloat	9,054	8,337	7,895	9,054	7,271

Gross total	29,812	29,176	28,342	29,812	36,115
The following were the imports—Jan. 1 to Dec. 31:—					
West Coast copper into England and France	49,203	45,455	45,455	49,203	49,441
Other foreign	13,284	12,091	13,314	13,284	13,314

Total	62,584	57,576	62,756	62,584	62,756
In December only:—West Coast copper	4,108	3,341	2,038	4,108	2,038
Other foreign	253	90	413	253	413

The following were the deliveries from stock in England and France—Jan. 1 to Dec. 31:—

During December only	62,584	57,576	62,756	62,584	62,756
During December only	4,108	3,341	2,038	4,108	2,038
During December only	253	90	413	253	413

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the combined metals can, by a series of intricate processes, be dissociated to advantage.—Maryborough Chronicle, Oct. 23.

Meetings of Public Companies.

WEST CHIVERTON MINING COMPANY.

A special general meeting of shareholders was held at the offices, Gresham Buildings, Basinghall-street, on Monday, Mr. R. SMITH in the chair.

Mr. G. SHARP (secretary) read the notice convening the meeting. The CHAIRMAN said the meeting was merely a formal one; there had been some little doubt as to the 300l. annual remuneration voted to the committee at the last meeting, and, as the committee did not wish to take the least advantage of that, they had thought it much better for their own sakes, as well as the shareholders, to afford an opportunity to confirm that resolution or otherwise, as they might think proper. The committee had received communications from several shareholders upon the subject, and, withal that their co-shareholders should fully discuss the question, had called this meeting. A Glasgow shareholder had written to him (the Chairman)—he did not know whether a large shareholder or not—but his letter seemed to embody the idea of the committee. It was as follows:—

I write simply to state that, in my opinion, the sum that may be deemed sufficient remuneration for the committee should be paid annually and voted and paid annually; but that the whole of the circumstances of the mine should be looked at previously to being voted. I do not object to the vote being retrospective.—J. MOYER: Jan. 6.

The CHAIRMAN said as far as the committee were concerned they regarded that as a fair proposition, because they would be sorry to take any fees if the mine were not paying good dividends—certainly they should not think of taking any remuneration if the West Chiverton did not return a very fair dividend, equal to at least the last dividend. He was sure his brother committeemen would support that view, because neither of those gentlemen were in circumstances that they would take anything except the mine was a paying concern. The committee, therefore, submitted that in place of the resolution passed at the last meeting the following resolution should be passed:—That the sum of 300l. paid to the committee at the last meeting be hereby confirmed as far as the retrospective part of it goes, and that the future remuneration shall be voted in general meeting as the shareholders may think fit. By that resolution it would be open to the shareholders to discuss the question at future meetings, and consider the

important points were developed.—Dr. MITCHELL: The western ground will be something good for our grandchildren. In the motion of Mr. HARRIS, seconded by Mr. RILEY, the Chairman was cordially thanked.

Mr. DENNIS, acknowledging the compliment, said that necessarily from the large interest he held he took a very deep interest in the mine, and was at all times watching to see whether he could be of any advantage to it. He had every confidence in the mine, feeling it was only in its infancy. The more searching the questions they put to Captain Maynard the more convinced would they be that the more the mine was developed the richer would it become. The mine had great strength of character in discovering arsenic, wolfram, copper, and tin all mixed together, and he believed the deeper they went the better defined would the lodes become, the mine eventually turning out solely and wholly one for tin. East Pool was, in his opinion, going to turn like its neighbours—Dolcoath and Tincroft—and it was richer now than they were at the same depth. Next to a good mine they wanted good agents, and East Pool was well provided in this respect. (Hear, hear.) He would take this opportunity of proposing a vote of thanks to Capt. Maynard and his assistants, including the agents at the stamps. Capt. Maynard especially deserved their thanks for his foresight in cutting out the mine. The mine being principally at present a tin mine, the dividends depended a great deal on the economy practised. He could not take a sanguine view of tin at the present time. The little spurt in the summer was costing them 2s. now for every ton gained they would rather see tin at a low price for some time, so that they might ultimately have that permanent improvement which he believed would come within the next 12 months. With a better price for tin their dividend was bound to increase. Though there was not a copper mine, they had sufficient of this mineral to add sensibly to their credits. Copper was at a very good price and was bound to improve, for statistically it had not been in so good a position for years. There was an exceedingly good demand, and as the stocks were not increasing they might confidently expect a rise. As to arsenic, they must rest and be thankful, hoping to maintain the present good price. Occasionally they received small sums for wolfram, but he was much interested in the wolfram question, and having taken a great deal of trouble about it, he was convinced that shortly there would be a steady demand for this mineral, enabling them to dispose of all they raised at fairly good prices.

Mr. RILEY seconded the vote of thanks to the agents. Owing to the economy exercised they were saving at least 60 tons of coal a month.

The motion having been carried by acclamation, Capt. MAYNARD thanked the shareholders for the vote of thanks, and the Chairman, Mr. DENNIS, said that if they could get a better price for tin and wolfram, maintain the present price for arsenic, and continue to practice economy, there were still brighter days in store.—Mr. DENNIS also spoke.—*Western Daily Mercury.*

AUSTRALIAN CENTRAL GOLD MINE COMPANY.

An extraordinary general meeting of shareholders was held at the offices, Autinfriars, on Wednesday, for the purpose of passing a special resolution authorising the directors to increase the capital of the company by the issue of 2000 shares of £1 each, to be preferred in respect of dividends on the same terms as the present 10,000 preference shares already issued under the special resolution passed on Aug. 6, 1873, and confirmed on Aug. 25, 1873.

Mr. WINGROVE in the chair.

The London manager and secretary read the notice convening the meeting.

The CHAIRMAN said the directors had not received any information since that laid before the shareholders at the meeting a week or two ago. Since the circular had been in the hands of the shareholders 993 of the proposed 2000 shares had been taken, in anticipation of the same being created. The directors had not had a telegram from the mine, so they expected things were going on satisfactorily, but at the same time it was most desirable, considering the heavy interest they had to pay for the loan, it should be paid off by the shareholders.

Mr. FARRISAW proposed.—The directors be and are hereby authorised to increase the capital of the company by the issue of 2000 shares of £1 each, preferred in respect of dividends in the same manner as the 10,000 preference shares already issued.—Mr. RILEY seconded the proposition.

The CHAIRMAN, in reply to a question, stated that it was quite understood no portion of the new capital should go towards paying directors' fees.

A discussion ensued as to the necessity of filling up one vacancy at the board, the Articles of Association requiring that the board should never be less than four. It was understood the vacancy would be filled up, the board having full power to do so under the Articles. The resolution was put and carried unanimously.

A vote of thanks was passed to the Chairman and directors, which closed the proceedings.

IMPERIAL BRAZILIAN COLLIERIES COMPANY.

A special general meeting of shareholders, called in pursuance of a resolution passed at the adjourned meeting on Dec. 3, was held on Jan. 7 at the Cannon-street Hotel (Mr. JOHN O. SUTTERS in the chair), to receive and consider proposals for the reconstruction of the company. A committee of debenture-holders and shareholders was then appointed to confer with the directors, and they now reported that they had agreed upon the following proposals:—

Having regard to the probable cost, both here and in Brazil, of constituting a new company, it is proposed that, instead of reconstructing the company, the existing organisation be preserved, and new 10 years' debentures created to the amount of £50,000. Such debentures to bear cumulative interest at the rate of 10% per cent. per annum, payable out of profits. The present debenture debt and interest (amounting to £11,000) to be exchanged, at the rate of 75 per cent. for debentures of the proposed issue. The balance to be offered for subscription at the same rate among the present shareholders and debenture holders.

The CHAIRMAN, in opening the proceedings, said that it was a long time before they could come to any arrangement. They had at first thought of starting a new company, and had gone so far as to print proposals to that effect, but they found that the cost of stamps and other expenses was very large, and perhaps to a certain degree endangered the concession from the Brazilian Government; and that it would be better to keep the present organisation in existence. They therefore proposed the scheme now before the meeting. The scheme had been sent to those interested, and a circular asking for an expression of approval or non-approval. The result was that they had received assents from 52 shareholders, representing 14,500£, and 10 debenture holders 1450£, making a total of 15,950£. The dissenters were three shareholders and one debenture, representing 1825£. The residue had not thought fit to reply, and so they were completely in the dark as to their opinion. But "assenting" was one thing and cordially adopting a scheme was another thing, and he hoped the shareholders and debenture holders would not be content with assenting, but would put their shoulders to the wheel and subscribe the further amount necessary. If not, then it would be better to wind up at once. There was a letter from Mr. Tweedy, received two days ago, in which he said that if a better seam of coal could be reached, and there was every reason geologically that they had it below their workings, they would have the finest mining property in Brazil.

Mr. PIKE said that it was not likely fresh money would be subscribed on the proposed scheme, and moved a resolution to the effect that this meeting be adjourned for a month, and that meanwhile it be ascertained whether the debenture holders will consent to prepay their securities, and if they do consent, then that preference debentures for not exceeding 5000£, bearing a preference dividend at the rate of not more than 25 per cent. per annum, be issued.—The Rev. G. L. HORTON seconded the motion.—The CHAIRMAN said the debenture holders would not do it.

Mr. DE LAUNOY complained that the interests of the original shareholders were utterly neglected in this scheme, and suggested that if they went into compulsory liquidation some of the money which had been expended might be recovered.

Capt. G. FOWLER said he was one of the largest holders of original stock, and thought the only chance there was of rescuing the property would be to adopt the scheme now proposed by the directors.

Mr. WENN said the best answer to Mr. de Launoy was that the debenture holders if they thought any good could come to them by compulsory liquidation, would have placed the company in that state. He also condemned Mr. Pike's proposal of creating preference stock, as none of it would be taken up out of doors. The inducement to shareholders to take up what was now proposed was, that if the lower seam of coal was found they would reap nine-tenths of the benefit secured thereby, as their share in the capital was 50,000£, and that of the debentures only 10,000£.

After considerable discussion the scheme of the directors was adopted on the motion of Dr. (fourth vote), seconded by Capt. FOWLER, only one hand, that of Mr. de Launoy, being held up against it.

Mr. STONN pointed out that all the statements as to the good seam of coal sought to be reached were speculative. If there were any good geological grounds for the existence of such a seam, a statement of them would do more to bring in new capital than any amount of preference.

GAULEY-KANAWHA COAL COMPANY.

The adjourned general meeting will be held on Saturday, at which the report to be submitted states:—

They have been fortunate enough to obtain the assistance of Mr. Clarke, one of their number, to visit the company's property in America. This gentleman, who is a civil engineer, has had much experience in the construction of railways in India, was accompanied by an engineering friend (Mr. Wall), specially acquainted with coal working. Mr. Clarke, after inspecting the colliery and railroad, has written to the board expressing his satisfaction. As soon as possible after his arrival his report will be forwarded to the shareholders. During the year the colliery has been further opened, and it is understood to be in a condition to send away 100 tons per day—a quantity which may be rapidly raised to 500 as soon as regular workings begin. The railway has been completed, provided with the requisite plant, and was in carrying order for some time, during which samples of coal were sent to various markets. The value of the coal in the 11-ft. seam, which is now opened and is in thorough working order, has been established by trials on a tolerably large scale, both with regard to gas and coke; 10 tons tried at Staunton, a large town 140 miles from Hawk's Nest, produced 9500 cubic feet of over 17 candle-power gas per ton, and 20 tons coked in ovens such as commonly used in America gave a coke of excellent quality. As a house coal, and for general purposes, this coal cannot fail to attract buyers. The whole of the money hitherto raised has, with the exception of a very small percentage, been expended in the purchase of real estate, works of whose value there can be no question, railway and other plant and stores. They are assured on all hands that their position is now assured, and will before long be remunerative.

THE HIMALAYAN MINES.—A correspondent writes us:—"I understand the settlement of the Himalayan Mines has been arranged in this way. The Marquis of Salisbury, on being memorialised, ordered the proprietor to be reinstated in the property, and 'treated liberally,' as he considered he had been 'shamefully' treated. The Punjab Government then offered him new leases, on condition he would sign two documents exonerating that Government from all claim for compensation for damages and any losses he may have sustained by the stoppage of the mines. For peace sake, he signed the two documents in the presence of the Assistant Commissioner in June last. Since then he has never been able to obtain the promised leases or any reply to any letter that he has addressed to them. Sir Louis Mallet, K.C.B., who says that the Marquis of Salisbury had been assured some months ago that the matter was settled, is now coming to India, and will probably enquire why the Punjab Government does such iniquity and defy the superior Government. I am assured these are the plain, unvarnished details of the facts, but do not go into the anxieties attending this treatment by the proprietor and his family during the 18 months the matter has been pending." If such an act as that said to have been perpetrated by the Punjab Government had been perpetrated by any private or non-official person in India he would have been brought to Court, heavily fined, and disgraced. Since the above appeared in the *Englishman and Mail* of Calcutta, of Nov. 26, we have been informed that the Lieutenant-Governor of the Punjab had furnished defendant's leases of the mine to his Excellency the Viceroy for approval on Aug. 6 last. But his Excellency is not to be hurried just because a mining proprietor and his family, and a few hundred miners are on the brink of starvation. What cares he who starves? No more than he cares to see the statue of the beloved Lord Mayo offered for sale as old metal in Calcutta because there is no site for it! See Calcutta papers. For a certain when he was made Lord N. he was past bearing (Baring).

THE DISCOVERY OF GOLD IN CALIFORNIA.—It is a curious fact—or rather it would be curious in any other planet than this, which rather abounds in such cases—that the man on whose lands gold was first discovered in California is spending the last years of a long life in poverty and neglect. It was in General Sutter's mill-race, near Sacramento, that the precious metal was first seen by Americans. The General is a native of Switzerland, but went to the Sandwich Islands to cultivate oranges, and thence to the Pacific Coast of America, where he took a large tract of land under a Mexican grant, with the hope that the United States would some day stretch out to him. But the gold appeared, and the rush of miners trampled over his fields, killed his herds, and made desolation in place of the fair estate he had found. From that discovery came the most enormous tribute Nature ever paid to man. The present year's yield of gold in California cannot be less than \$100,000,000 in specie, and while this immense run of wealth has been flowing for more than a quarter of a century, and great merchants and bankers have been made by its possession, poor old Sutter, on the brink of the grave, is unable to find an ear in which he can tell his story. He lives in a little cottage near Litch, Pennsylvania, where he is educating his grand children at a German school, and, as he is more than 80 years of age, there is no time to lose if he is to be indemnified at all for the losses he incurred at the time of the discovery. Somebody can surely afford to pay damages for the havoc made of the Sutter estate by the zealous worshippers of the golden calf.

THE NICKEL MINES OF NEW CALEDONIA.—Mr. John Higginson, of Noumea, New Caledonia, threw open for inspection, on Monday, a large quantity of nickel ore from the celebrated Bellair Mine. The lot inspected is the second shipment from this mine, and consists of 150 hogheads. It seems the ore from this mine is altogether a new ore, being a very pure sample of hydrate silicate of nickel, and it is said will assay a very high percentage. Mr. Higginson, who is interested in a great number of the principal mines in New Caledonia, being very much dissatisfied with the returns received from England of ore from the Mont d'Or Mines sent home for treatment, has resolved to erect smelting works in Noumea. Commissioner Cluney, of the mining department in New Caledonia, has assayed a portion of the ore of the kind exhibited, the publication of which is reserved until Prof. Livenside, the Rev. W. B. Clarke, Dr. Leibus (of the Mint), and Mr. J. G. Latta, have given their results. The intention of Mr. Higginson, after getting assays from these gentlemen, is to have a consultation and learn if any difficulty exists as to the treatment of the ore. He has been assured already that no difficulty exists, that a simple smelting process should suffice, the ingredients being silica, water-nickel, with a tincture of magnesia and iron. The reports received from Europe as to the consumption of the metallic nickel are very encouraging. It is especially prized for its hardness and non-corrosive properties, and when brought into an oxide it produces colours used very extensively in fireworks, and in the manufacture of French chineries, cambrics, &c. The prices quoted range from 11s. to 12s. per lb., but probably that price cannot be obtained for large quantities. The proprietors of other nickel mines in New Caledonia look forward with great expectation to the enterprise of Mr. Higginson in the erection of works, as they could then send home the metallic nickel, and get immediate advances either in Sydney or Melbourne. By the present system of exporting the ore we learn that results cannot be obtained for at least 15 months. It is said that there are at most not more than half-a-dozen nickel mines at work in the world.

A large increase in the quantity produced would, of course, bring down the price, but on the other hand, a great cheapness of the article would increase its use in manufactures. In any case these nickel mines promise to be a great source of wealth to New Caledonia, and to help to increase the trade between that colony and Sydney.—*Sydney Morning Herald.*

QUARTERLY JOURNAL OF SCIENCE.—The original articles in the January number of this magazine embrace—A New Phase of Plant Life; Vegetarianism, the Great Dietetic Reform; Recent Chemical Researches, by M. P. Muir; Sideral Astronomy, by Camille Flammarion; and on the Colouring of the Shells of Birds' Eggs, by H. C. Sorby; but by far the most interesting is the last, entitled "The Earliest Medical Work Extant," by Dr. H. Carrington Bolton, of Columbia College, New York, in which reference is made to a facsimile of an Egyptian medical treatise written in the 15th century, B.C., or, more exactly, 1850, B.C., so that it was written before the exodus of the Israelites, and when Moses was twenty-one years of age. The work bears internal evidence of being one of the six Hermetic Books on Medicine which are named by Clement of Alexandria 200 n.c. Amongst the different chapters may be mentioned those which relate to the preparation of medicine: of salves for removing the ulcers; of the uses of the Tequema tree; medicines for alleviating the accumulation of urine and diseases of the abdomen, the book of the eyes, medicines for preventing the hair turning grey, and for the treatment of the hair, medicines for forcing the growth of the hair, salves for strengthening the nerves, and medicines for healing the nerves, medicines for curing diseases of the tongue, medicines for the removal of lice and fleas, medicines for cure hard of hearing, and there is one chapter, the Secret Book of the Physician, which contains the science of the beating of the heart, and the knowledge of the heart as taught by the priestly physician Nebsocht. The work abounds in prescriptions, one for sick bowels, directing that caraway seed 1-64 dram, goose fat 1/4 dram, and milk 1 tenat (40 centillies) shall be boiled, stirred, and eaten. The notices of books is unusually full, but the notes on the progress of science have been somewhat neglected. The number is altogether a very good one.

"BUSINESS."—The handsome little volume by Mr. James Platt bearing this title, and just published by Messrs. Simpkin, Marshall, and Co., of Stationers' Hall Court, is one which might well be placed in the hands of every young man entering business, and one which, were its precepts followed by those already engaged in commercial pursuits, would greatly increase the prosperity of the nation, and by enabling Englishmen to compete on more equal terms without disparaging feeling would confer equal benefit upon employers and employed. The work may be described as a popular sermon, somewhat in the style of the corresponding works of Benjamin Franklin, and will be read with equal pleasure. The several chapters into which the book is divided treat respectively of business, business qualities, health, education and observation, industry, perseverance, arrangement, punctuality, calculation, prudence, tact, truthfulness, integrity, money, and a few hints what to do with it, followed by some judicious concluding remarks, and a couple of pages of proverbs. The author has spared no pains to make the book thoroughly readable, and has so largely interspersed it with pointed extracts that it is really interesting, and might suitably be given as a present to the young of either sex, and thus be made to produce an important influence upon the business transactions of the rising generation by leading them to abandon the too commonly accepted maxim—"do others or they will do you"—to which Mr. Platt refers. The book is in every respect deserving of extensive circulation.

CALORIC ENGINES.—The engine invented by Mr. F. BROWN, of New York, consists of a fuel reservoir combined with a hot air furnace, and of an air-jacket combined with doors leading one into the combustion chamber and the other into the ashbox of the furnace, and of a packing combined with a cylinder and plunger, the latter being provided with a concave bearing combined with a knuckle on the end of the piston-rod, which fits the said concave bearing, forming a receptacle for oil; and, lastly, of an air escape channel combined with an air-pump which branches off from the air channel leading to the air furnace.

ELECTRIC SUBMERGED LAMP.—A balloon-shaped glass vessel, protected by a metal cage is, according to the invention of Messrs. CHATVILLON, GOSSET, and AUBRY, of Paris, hermetically closed, preferably by an india-rubber plug. The plug is traversed by two metal rods isolated electrically. At the ends of these rods two ends of a platinum thread rolled into a spiral are fixed, which when traversed by the electric current is heated to incandescence and emits light. The generating pile is contained in a separate box, and conductors communicate the established current to the platinum thread.

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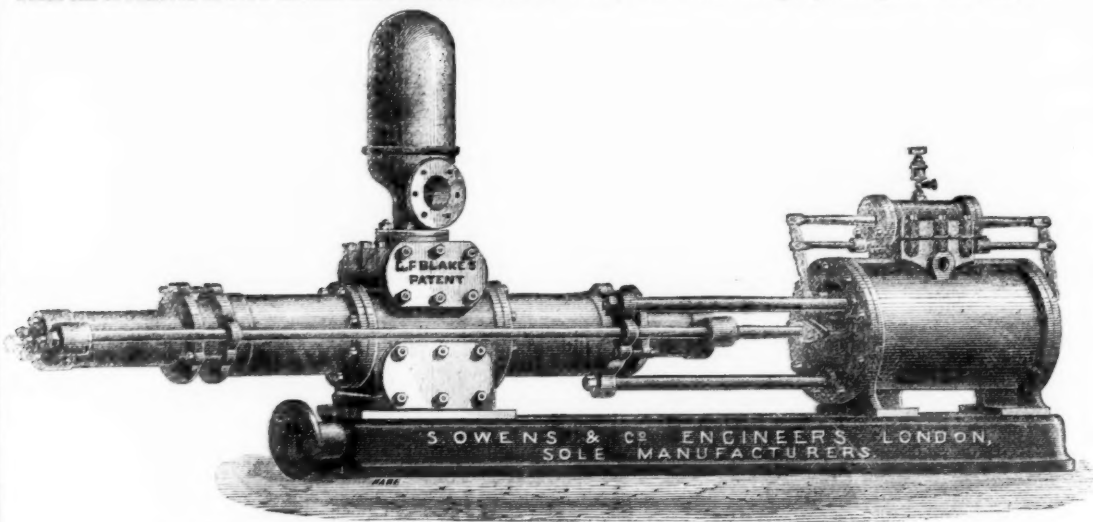
MORE THAN 8000 IN USE.

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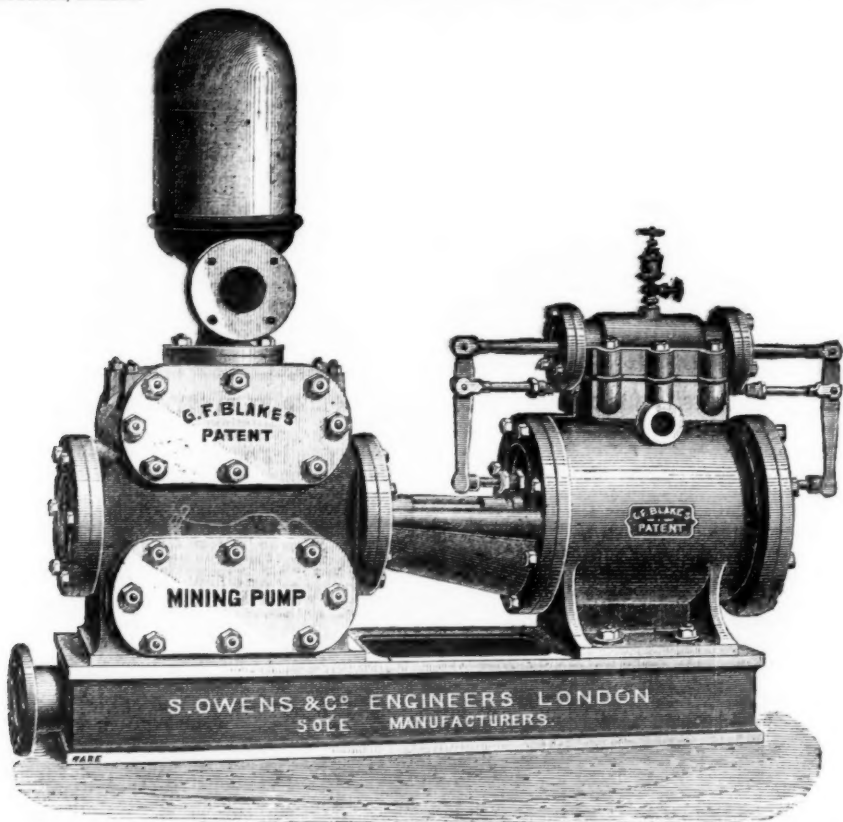
Hydraulic and General Engineers, Whitefriars-street, London;
And at 195, Buchanan-street, Glasgow (W. HUME, AGENT).

These PUMPS from their SIMPLICITY, RELIABILITY, DURABILITY, and ECONOMY are SPECIALLY SUITED FOR MINING PURPOSES, where large quantities of water require to be raised from great or medium depths with CERTAINTY. They are double-action in their construction, throwing a constant stream of water, can be made of any stroke to suit the space in which they have to work, can be arranged with any combination of steam and water cylinders to suit the pressure and lift against which it is desired to work them, are made of the very best materials and highest class of workmanship, and all working parts can be readily got at by any ordinary workman, and replaced if necessary by a duplicate part (all such being interchangeable) in the shortest possible time. For situations where gritty and sandy water has to be pumped the DOUBLE PLUNGER PATTERN is recommended. Where space is limited the PISTON PUMP is better suited, a novel feature of which is the PATENT REMOVEABLE LINING, which can be removed in a few minutes and substituted with a new one, without disturbing any other part of the pump.



Blake's Improved Double-plunger Steam Pump.
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In placing the BLAKE STEAM PUMP before the mining world, believe they are offering the BEST, MOST RELIABLE, and ECONOMICAL PUMP that has yet been made, and solicit an inspection of various sizes in operation at their works, Whitefriars-street, Fleet-street, London.



Blake's Improved Mining Pump, with Patent Removeable Lining to Pump Cylinder,

Any combination of these Pumps may be had to suit circumstances. The following are some of the SIZES SUITABLE FOR MINING PURPOSES:—

Dia. of steam cylinders.. In.	12	12	12	12	14	14	14	16	16	16	16	18	18	18	18	20	20	20	20	24	24
Dia. of water cylinders.. In.	3	4	5	6	4	5	6	4	5	6	8	4	5	6	8	5	7	8	9	6	8
Length of stroke..... In.	18	18	18	24	24	24	24	24	24	24	24	24	30	30	30	30	30	36	36	42	42
No. of strokes per minute..	30	30	30	30	25	25	25	22	22	22	22	22	22	22	22	20	20	17	17	17	15
Quantity in gallons per hour, approximately....	1440	2610	4200	5940	2940	4620	6000	2646	4158	5940	10620	2646	5160	7500	13260	4586	9000	12360	15660	6720	12000

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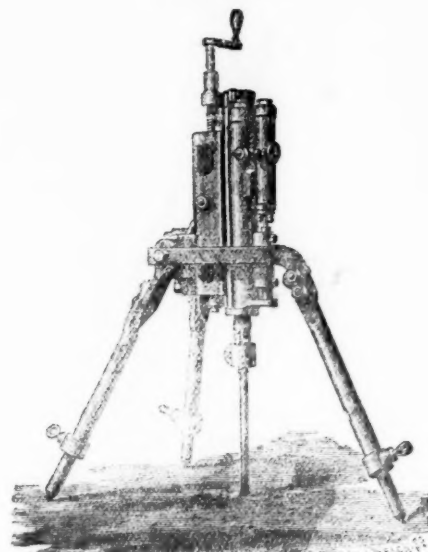
Can be supplied for any size pump to effect a saving of fully 30 per cent. in the consumption of fuel, greatly increasing their efficiency.

The Blake Pump will work under water, and as efficiently with compressed air as with steam.

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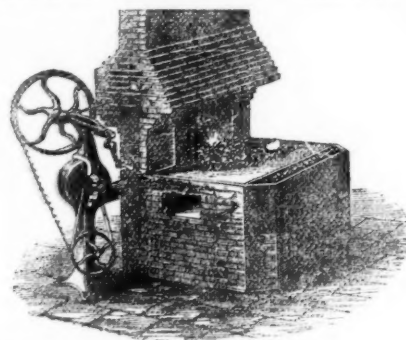
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PARIS EXHIBITION, 1867.



VIENNA EXHIBITION, 1873.



LONDON EXHIBITION, 1874.



CORNWALL POLYTECHNIC SOCIETY, 1867 and 1873.

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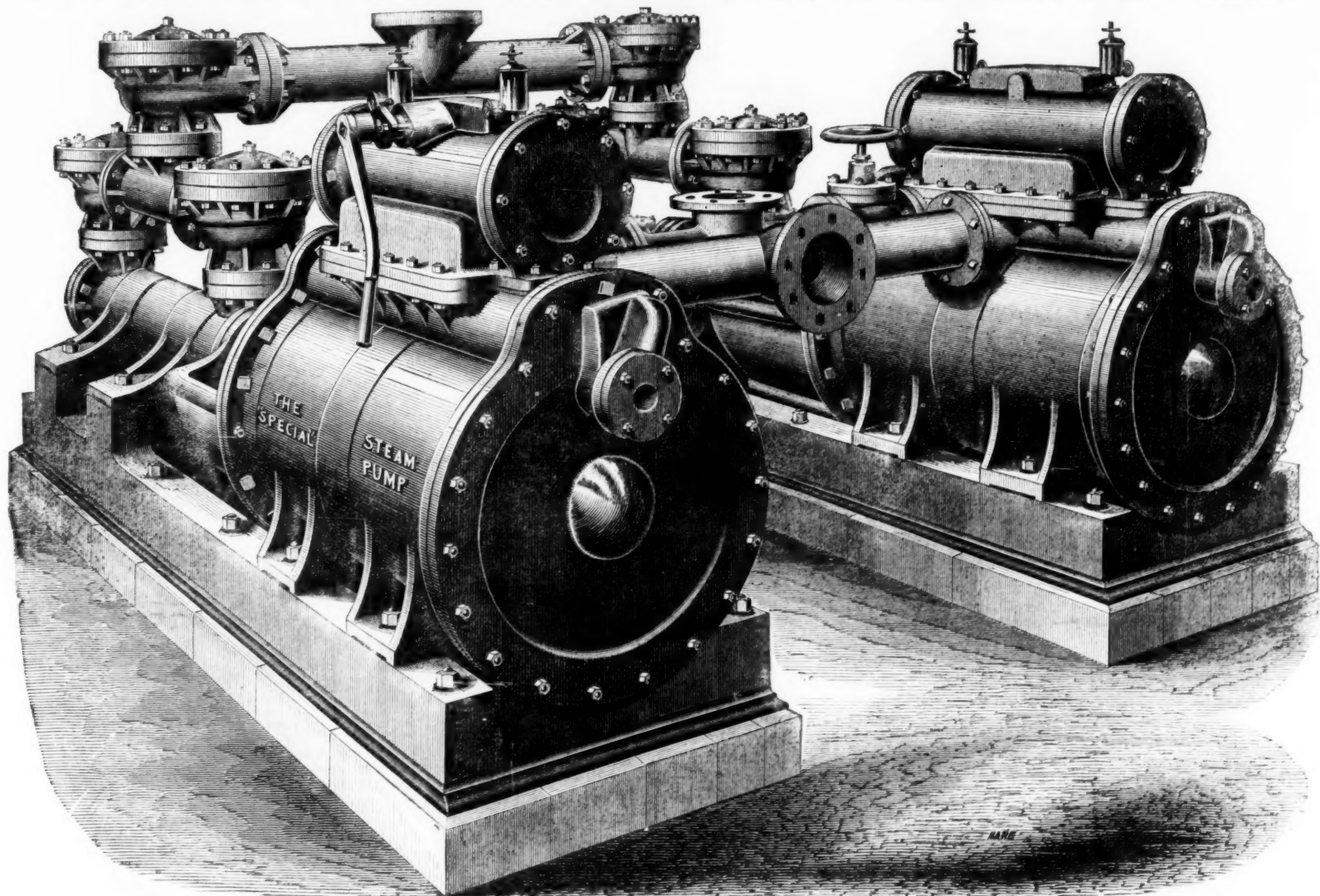
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THE "SPECIAL" DIRECT-ACTING STEAM PUMP.

OVER 12,000 IN USE IN ENGLAND AND AMERICA.

SUCCESSFULLY ADOPTED IN A LARGE NUMBER OF MINES IN THIS COUNTRY AND ABROAD.



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The following extracts from a letter, received by Tangye Brothers and Holman, from J. Bigland, Esq., dated Feb. 25, 1875, refers to a "Special" Direct-acting Steam Pumping Engine supplied four years ago to Messrs. Joseph Pease and Partners, for the Adelaide Colliery, Bishop Auckland. The engine is throwing about 8000 gallons per hour, 1040 feet high, in one direct lift:—

"The underground pumping engine at Adelaide Colliery is working night and day. It does its work satisfactorily, and gives us very little trouble. Some of the cup leathers which form the plunger packing have worked three months. The working barrel is in beautiful condition. The average duration of the valve seats is about eight months; they work and keep tight as long as there is a bit of them left. I expect the valves (Holman's patent) and the buffers will last as long as the colliery."

Extract from a letter received by Tangye Brothers and Holman from W. H. Eagland, Esq., dated Feb. 27, 1875, in reference to a "Special" Direct-acting Steam Pumping Engine supplied two years ago to the West Yorkshire Iron and Coal Company near Leeds, to throw 16,000 gallons per hour, 465 feet high in one direct lift:—

"It is at work night and day. Our man goes down to the pump twice a day Ten A.M. and Four P.M., to supply the tallow cups. After this it is left every day till he comes next morning, when he goes down again at Ten A.M. as before. The only repairs the pump has had for 12 months are one bucket, which had worked since we got the pump, and one valve seat, but no valve, so it has cost very little. Its first lift is 70 yards perpendicular, then the water passes up pipes for half a mile, ascending another 70 yards, and then another perpendicular pipe of 15 yards—total, 155 yards vertical height."

Extract from the Official Report of the Commission of the German Empire on the Vienna Exhibition of the 1873, treating on Pumping Engines:—

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The following are a few of the Sizes for High Lifts in Mines:—

Diameter of Steam Cylinder	In.	7	8	9	9	10	10	12	12	12	14	14	14	16	16	16	16	18	18	18	18	21	21	21
Ditto of Water Cylinder	In.	3	3	3	4	3	4	3	4	5	4	5	6	4	5	6	7	5	6	7	8	5	6	7
Length of stroke	In.	24	24	24	24	36	24	36	36	36	36	36	36	36	36	36	36	48	36	36	48	48	36	36
Gallons per hour approximate		1830	1830	1830	3250	1830	3250	1830	3250	5070	3250	5070	7330	3250	5070	7330	9750	5070	7330	9750	13,000	5070	7330	9750
Height in feet to which water can be raised with 40 lbs. pressure per sq. in. of steam or compressed air at pump		325	425	540	300	665	375	960	540	345	735	470	330	960	615	426	312	775	540	400	300	1058	740	540

CONTINUED.

Diameter of Steam Cylinder	In.	21	21	21	24	24	24	24	26	26	26	26	26	30	30	30	30	30	32	32	32	32	32	32
Ditto of Water Cylinder	In.	8	9	10	6	7	8	9	10	7	8	9	10	12	8	9	10	12	14	8	9	10	12	14
Length of stroke	In.	36	36	36	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48	48
Gallons per hour approximate		13,000	16,519	20,000	7330	9750	13,000	16,519	20,000	9750	13,000	16,519	20,000	30,000	13,000	16,519	20,000	30,000	40,000	13,000	16,519	20,000	30,000	40,000
Height in feet to which water can be raised with 40 lbs. pressure per sq. in. of steam or compressed air at pump		413	326	264	960	700	540	427	315	827	633	500	405	282	840	665	540	375	275	960	758	625	426	313

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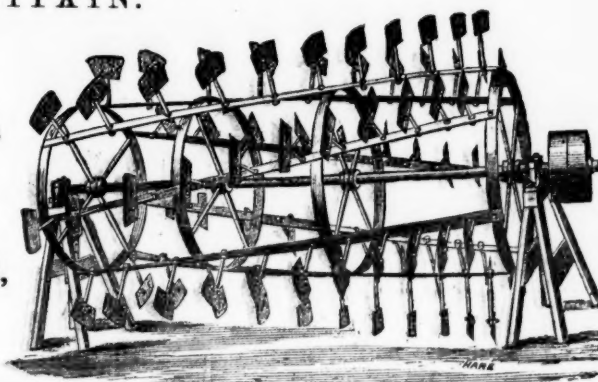
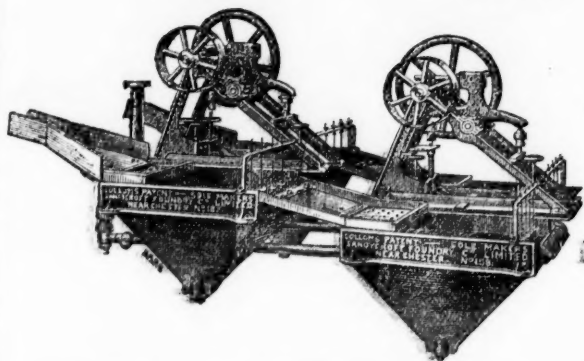
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SAVES
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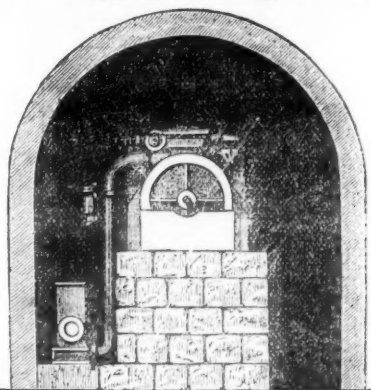
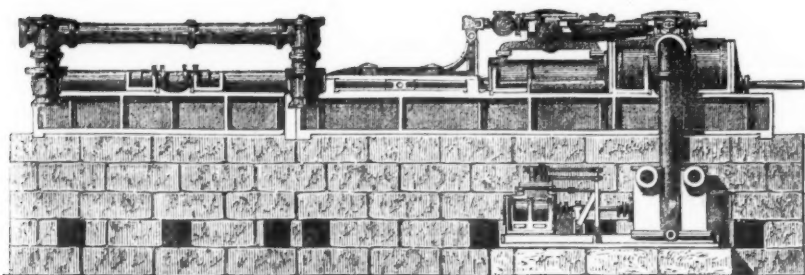
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THE DIFFERENTIAL ENGINE SECURES GREAT ECONOMY AND RELIABILITY; IT IS IN EXTENSIVE USE, AND IS EMPLOYED IN PUMPING QUANTITIES OF 500 TO 700 GALLONS PER MINUTE, AGAINST COLUMNS OF 900 TO 1000 FEET IN HEIGHT, WITH REMARKABLE EASE AND FREEDOM FROM SHOCKS.

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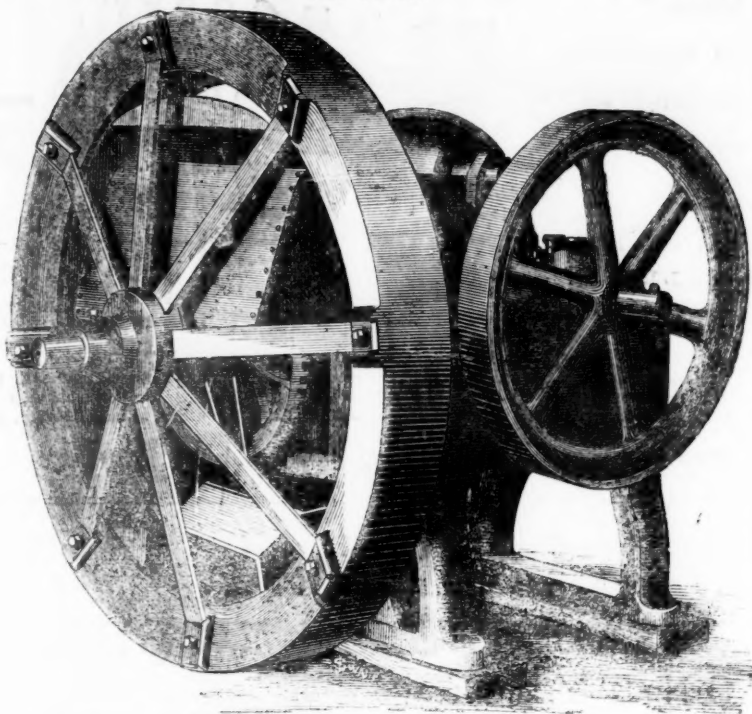
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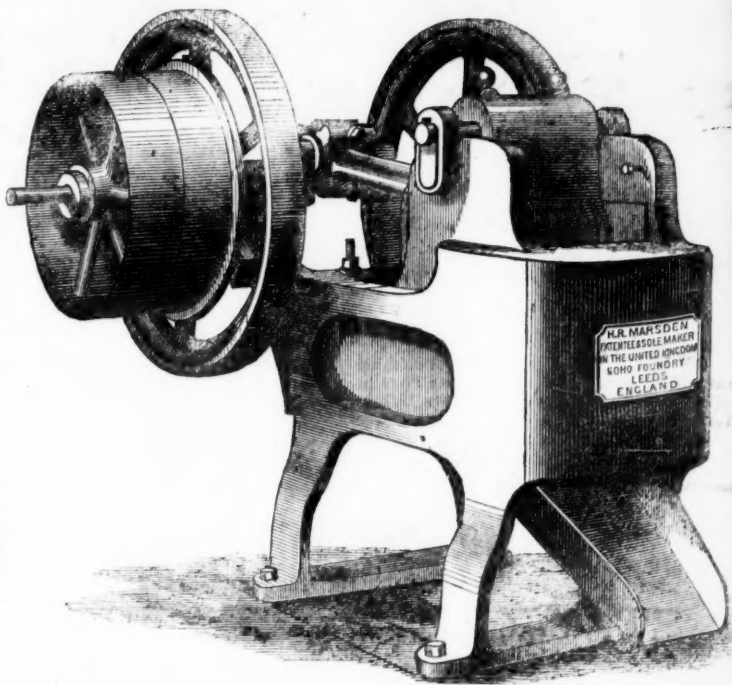
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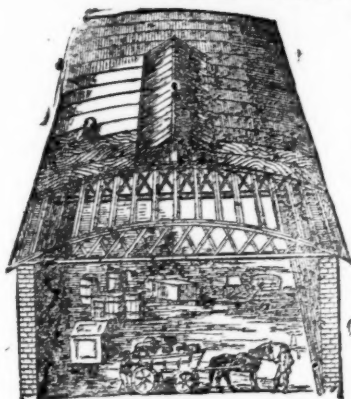
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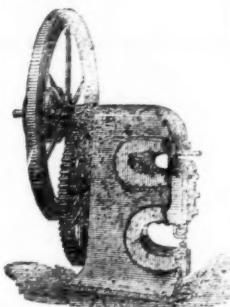
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